

1790
电子平头锁眼机

零件手册
PARTS BOOK

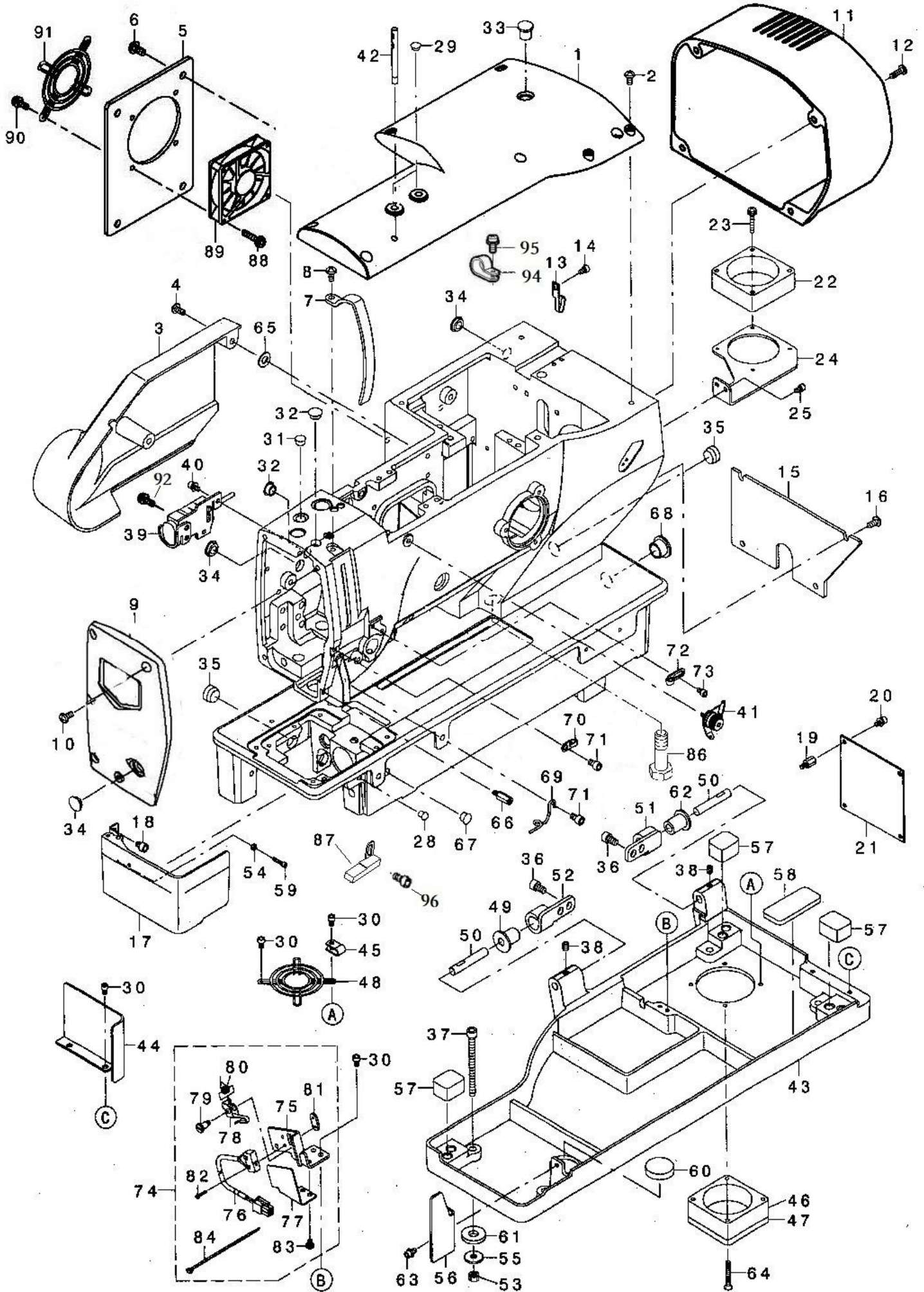
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1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

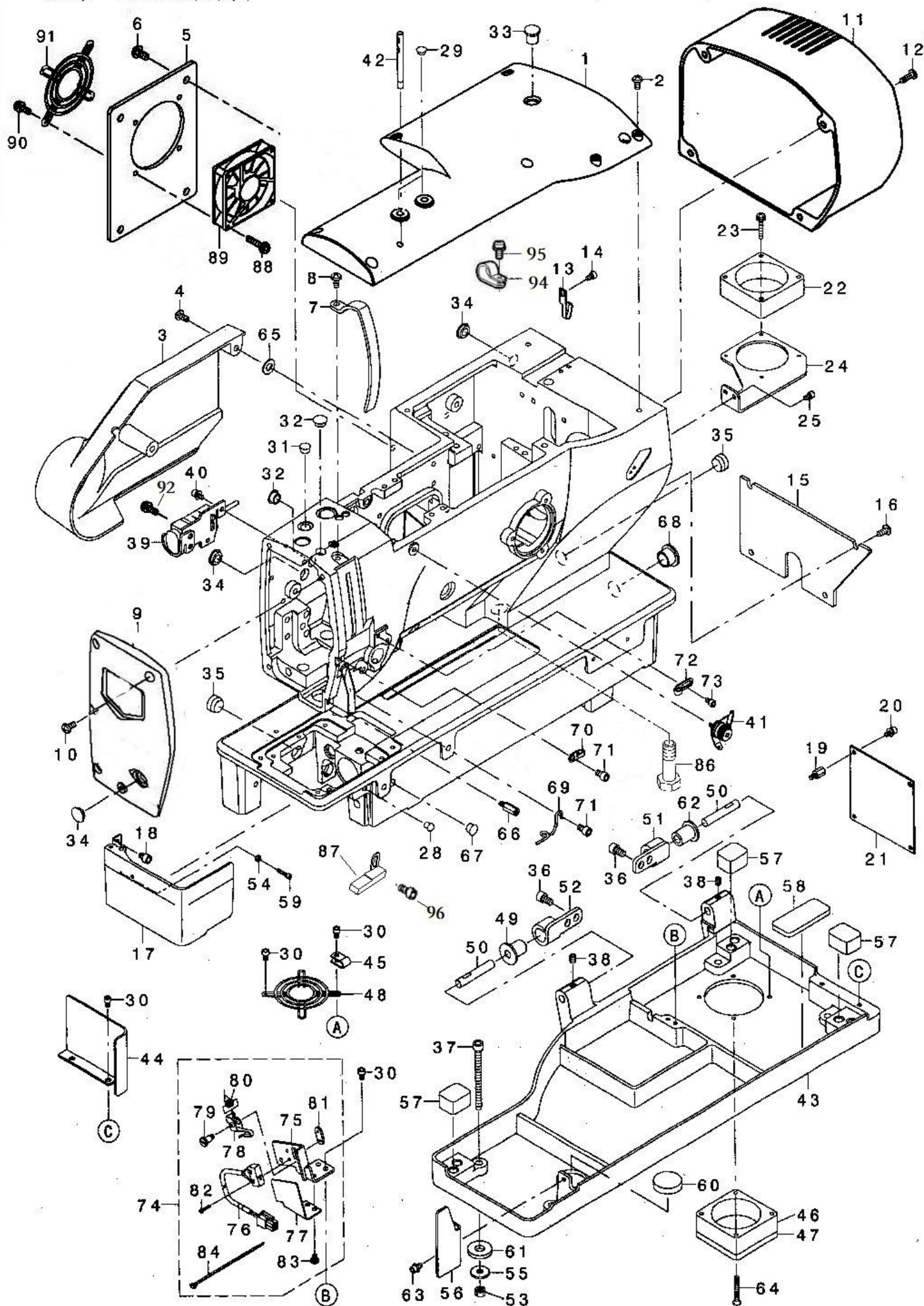
头部·外装置部件(1)



1. 头部外装关系/FRAME&MISSELLANEOUS COVER COMPONENTS				
序号	编号	名称	DESCRIPTION	数量
1	PF1790S0101	上盖	UPPER COCVER	1
2	PF1790S0102	螺钉 M5X10	SCREW, PAN M5X10	6
3	PF1790S0103	左盖板	LDFT COCVER	1
4	PF1790S0112	螺钉 M5X16	SCREW, PAN M5X16	2
5	PF1790A0105	左盖板B	LDFT COCVER B	1
6	PF1790S0106	螺钉 M5X8	SCREW, PAN M5X8	4
7	PF1790S0107	挑线杆防护罩	THREAD TAKE UP LEVER COVER	1
8	PF1790S0102	螺钉 M5X10	SCREW, PAN M5X10	1
9	PF1790S0109	前盖板	FRONT COVER	1
10	PF1790S0102	螺钉 M5X10	SCREW, PAN M5X10	3
11	PF1790S0111	马达罩壳	MOTOR COVER	1
12	PF1790S0112	螺钉 M5X16	SCREW, PAN M5X16	4
13	PF1790S0113	固定架	LUVRICATING WICK STOPPER	1
14	PF1790S0114	螺钉 M4X6	SCREW, PAN M4X6	1
15	PF1790A0115	后盖板	REAR COVER	1
16	PF1790S0106	螺钉 M5X8	SCREW, PAN M5X8	4
17	PF1790S0117	旋梭防护板	HOOK OIL SHIELD COVER COMPL	1
18	PF1790S0118	螺钉 M5X6	SCREW, PAN M5X6	2
19	PF1790S0119	定位螺钉	STUD	4
20	PF1790S0120	螺钉组件	SCREW	4
21	/	中基板组件	INT PCB ASS' Y	1
22	/	电路板风扇	HEAD FAN MOTOR A ASS' Y	1
23	PF1790S0123	螺钉组件M4X24	SCREW	4
24	PF1790S0124	风扇固定板	FAN FITTING PLATE	1
25	PF1790S0114	螺钉 M4X6	SCREW, PAN M4X6	2
28	PF1790S0128	橡皮塞5. 5	PUBBER CAP, 5. 5	1
29	PF1790S0129	橡皮塞7. 5	PUBBER CAP, 7. 5	2
30	PF1310K21	螺钉M4X6	SCREW, PAN M4X6	4
31	PF1790S0131	橡皮塞9. 5	PUBBER CAP, 9. 5	1
32	PF1790S0132	橡皮塞10. 5	PUBBER CAP, 10. 5	1
33	PF7810166	橡皮塞 11. 2	PUBBER CAP, 11. 2	4
34	PF1790S0134	橡皮塞 12. 5	PUBBER CAP, 12. 5	3
35	PF1790S0135	橡皮塞 15. 5	PUBBER CAP, 15. 5	2
36	PF1790S0935	螺钉 M6X10	SCREW, PAN M6X10	4
37	PF19000118	螺钉 M6X70	BOLT, SOCKET M6X70	4
38	BF140627	螺钉 M6X6	SET SCREW, M6X6	2
39	PF1790S0139	开关组件	SWITCH ASM	1
40	PF1790S0114	螺钉 M4X6	SCREW, PAN M4X8	2
41	PF22840124	张力控制组件	PRE-TENSION CONTROLLER ASM	1
42	PF5550H335	过线轴	THREAD GUIDE BAR	1
43	PF1790S0143	油盘	BED BASE	1
44	PF1790S0144	底座盖板	BED REAR COVER	1
45	PF1790S0113	线夹	CABLE CLAMP	1
46	电控组件	油盘风扇	HEAD FAN	1
47	电控组件	过滤器	FILTER	1
48	PF1790S0148	风扇挡板	FINGER GUARD	1
49	PF1790S0149	铰链套	HINGE BUSH	1
50	PF1790S0150	铰链销	HINGE PIN	2
51	PF1790S0151	铰链板A	HINGE PLATE, A	1
52	PF1790S0152	铰链板B	HINGE PLATE, B	1
53	PF1790S0153	螺母M6	NUT M6	8
54	PF1790S0154	螺母M3X0. 5	NUT M3X0. 5	1
55	PF1790S0155	垫片 6. 1X18. 5X2	WAOHER 6. 1X18. 5X2	4
56	PF1790S0156	防油罩	OIL SHIELD	1
57	PF1790S0157	橡胶垫C	RUBBER C	3
58	PF1790S0158	橡胶垫板D	RUBBER D	1
59	PF1790S0159	螺钉 M3X20	SCREW	1
60	PF1790S0160	橡胶	Z STOPPER RUBBER	1

1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

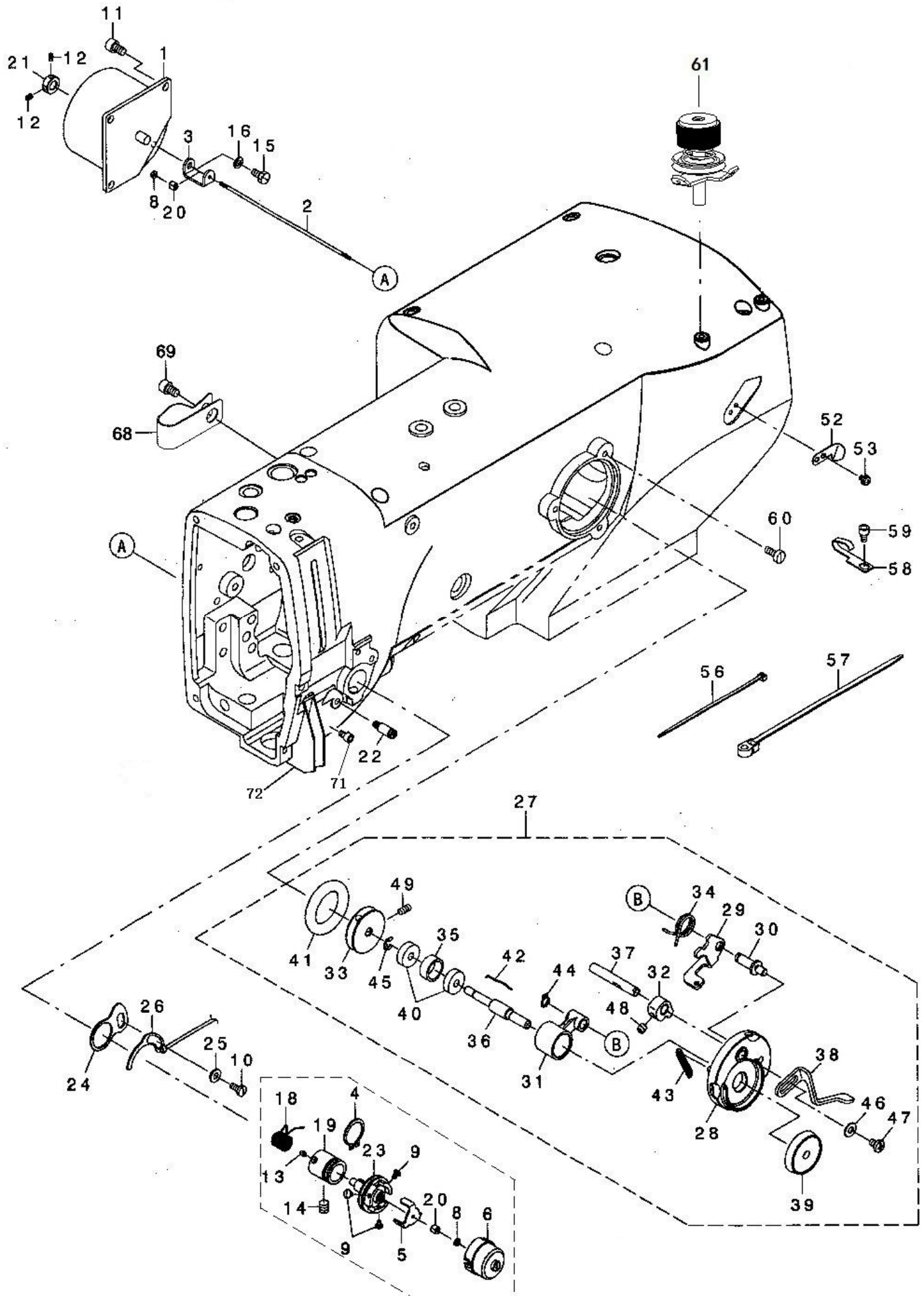
头部·外装置部件(1)



1. 头部外装关系/FRAME&MISSELLANEOUS COVER COMPONENTS				
序号	编号	名称	DESCRIPTION	数量
61	PF1790S0161	橡胶垫片B	RUBBER CUSHION (B)	4
62	PF1790S0162	橡胶铰链	LUBRICATING OIL WICK STOPPER	1
63	PF1790S0120	螺钉 M4X10	SCREW, PAN M4X10	1
64	PF1790S0164	螺钉 M4X30	SCREW, PAN M4X30	2
65	PF1790S0165	橡胶垫片C	RUBBER CUSHION (C)	2
66	PF1790S0166	加长螺钉	VCS STUD A	1
67	PF7810133	橡皮塞	PUBBER PLUG	2
68	PF1790S0168	橡皮塞	PUBBER PLUG	1
69	PF1790S0169	过线钩	NEEDLE BAR THREAD GUIDE	1
70	PF1790S0170	左线钩	TAKE-UP THREAD GUIDE B	1
71	PF1790S0118	螺钉 M5X6	SCREW, PAN M5X8	2
72	PF1790S0172	右线钩	TAKE-UP THREAD GUIDE A	1
73	PF1790S0114	螺钉 M4X6	SCREW, PAN M4X6	1
74	电控件件	安全开关组件	SAFETY SWITCH ASS' Y	1
75	PF1790S0175	安全开关座	SAFETY SW BASE	1
76	电控件件	电线	SAFETY SWITCH CORD ASS' Y	1
77	PF1790S0177	安全开关盖板	SAFETY SWITCH XOVER	1
78	PF1790S0178	安全开关臂	SAFETY SWITCH ARM	1
79	PF1790S0179	轴位螺钉	SAFETY SWITCH ARM SHAFT	1
80	PF1790S0180	安全开关弹簧	SAFETY SWITCH SPRING	1
81	PF1790S0181	导线固定板	SAFETY SWITCH NUT	1
82	PF1790S0182	螺钉 M2X12	SCREW, PAN M2X12	2
83	PF1790S0183	螺钉 SM9/64" -40	SCREW, PAN SM9/64" -40	2
84		固定带	CABLE BAND	1
85				
86		拼装螺钉	BOLT	4
87	PF1790S0190	LED照明灯（侧面直安式2）	LED	1
88				
89	电控件件	风扇	FAN	1
90	PF1310K21	螺钉 M4-12	SCREW	2
91	电控件件	风扇挡板	FINGER GUARD	1
92	PF90008108	急停开关螺钉	SCREW	1
93				
94	PF1790S0145	金属线夹	FASTENER	1
95	PF1790S0709	金属线夹螺钉	SCREW	1
96	PF1790S0114	LED照明灯螺钉	SCREW	1

2. FRAME & MISCELLANEOUS COVER COMPONENTS (2)

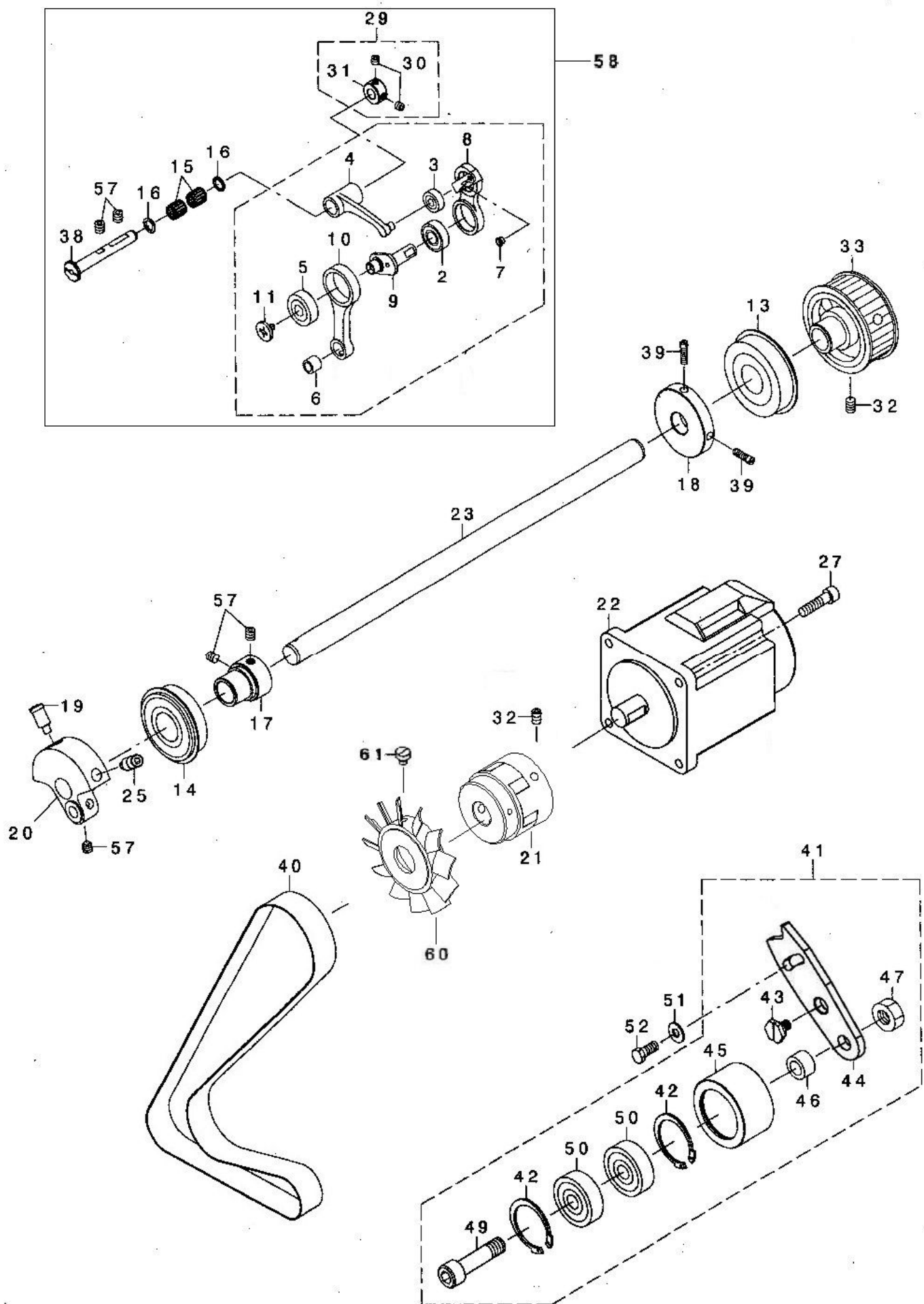
头部·外装置部件(2)



2、头部、外装置部件 (2)/ Frame miscellaneous cover components(2)				
序号	编号	名称	DESCRIPTION	数量
1	PF1790S0201	夹线电磁铁组件	ASSY AT SOLENOID	1
2	电子夹线器组件	拉杆	AT SHAFT	1
3	PF1790S0203	松线支架	AT SHAFT HOLDER	1
4	电子夹线器组件	轴用挡圈C15	RETAINING RING, EXTERNAL C15	1
5	电子夹线器组件	松线止动卡盘	DISK STOPPER	1
6	PF1790S0206	夹线器帽	DISK STOPPER HOLDER CAP	1
7				
8	PF1790S0208	螺母 M2	NUT M2	2
9	电子夹线器组件	螺钉2. 6X1	SCREW, PAN M2. 6X1	3
10	BF310167082	螺钉 M4X8	SCREW, PAN M4X8	1
11	BF310164500	螺栓 M5X10	SCREW, PAN M5X8	3
12	夹线电磁铁组件	螺钉 M3X4	SET SCREW, SOCKET (FT) M3X4	2
13	夹线电磁铁组件	螺钉 M3X4	SET SCREW, (CP)M3X4	1
14	PF1790S0332	螺钉 M6X8	SET SCREW, SOCKET (FT) M6X8	1
15	夹线电磁铁组件	螺栓 M4X8	BOLT, SOCKET M4X8	1
16	夹线电磁铁组件	弹簧垫片 M1	WASHER, SPRING M1	1
17				
18	电子夹线器组件	挑线弹簧	THREAD TAKE-UP SPRING	1
19	电子夹线器组件	夹线座	TENSION BRACKET	1
20	PF1790S0220	卡圈	THREAD TENSION SHAFT COLLAR	2
21	夹线电磁铁组件	定位环	THRUST COLLAR	1
22	PF1790S0222	螺柱	UTT SUSPENSION SCREW 9	1
23	电子夹线器组件	紧线器组件	ASSY THREAD TENSION POST	1
24	PF1790S0224	导板	GUIDE PLATE	1
25	PF1790S0225	尼龙垫片	BUSHING	1
26	PF1790S0226	接触片	THREAD BREAK DETECTOR A	1
27	PF1790S0227	绕线器组件	ASSY BTW	1
28	绕线器组件	绕线基座	BTW BASE	1
29	绕线器组件	控制板	BTW CAM PLATE	1
30	绕线器组件	绕线定位轴	BTW BASE SHAFT	1
31	绕线器组件	绕线转动曲柄	BTW SHAFT BASE	1
32	绕线器组件	转动卡头	BTW CAM LEVER	1
33	绕线器组件	绕线驱动轮	BTW WHEEL	1
34	绕线器组件	弹簧	BTW TORSION SPRING	1
35	绕线器组件	挡圈	BTW BEARING SPACER	1
36	绕线器组件	绕线器轴	BTW SHAFT	1
37	绕线器组件	梭芯压杆轴	BTW LEVER SHAFT	1
38	绕线器组件	梭芯压杆	BTW LEVER	1
39	绕线器组件	梭芯垫片	BTW SPACER	1
40	绕线器组件	轴承	BALL BEARING	2
41	绕线器组件	橡皮圈	BOBBIN WINDER RUBBER BAND	1
42	绕线器组件	梭芯弹簧	BOBBIN SPRING	1
43	绕线器组件	弹簧	BTW SPRING	1
44	绕线器组件	轴用挡圈 C5	RETAINING RING, EXTERNAL C5	1
45	绕线器组件	挡圈 E4	RETAINING RING E4	1
46	绕线器组件	平垫圈 4. 5X10X0. 8	WAOHER PLAIN 6. 1X18. 5X2	1
47	绕线器组件	螺钉 M2X12	SCREW, PAN M2X12	1
48	绕线器组件	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	1
49	绕线器组件	螺钉 M4X8	SET SCREW, SOCKET (FT) M4X8	2
50				
51	PF90000132	切线刀	THREAD CUTTER	1
52	PF1790S0639	切线刀螺钉M3X5	COMBINATION SCREW M3X5	2
53				
54				
55				
56		屯线夹	BINDER	
57		屯线夹	BINDER	
58	PF1790S0113	润滑油管固定片	LUBRICATING OIL WICK STOPPER	3
59	PF1790S0114	螺钉 M4X6	SCREW, PAN M4X10	1
60	PF1790S0260	螺钉 M4X10	SCREW, PAN M4X10	3
61	PFQ5141	卷线器夹线组件	BOBBIN WINDER TENSION ASSY	1
62				
63				
64				
65				
66				
67				
68	PF1790S0145	线夹	CLAMP	1
69	PF1790S0118	内六角圆柱头螺钉 M5x8	SCREW M5 L=8	1
70				
71				
72	PF1790S0272	导线槽	THREAD GUIDE	1

3. MAIN SHAFT COMPONENTS

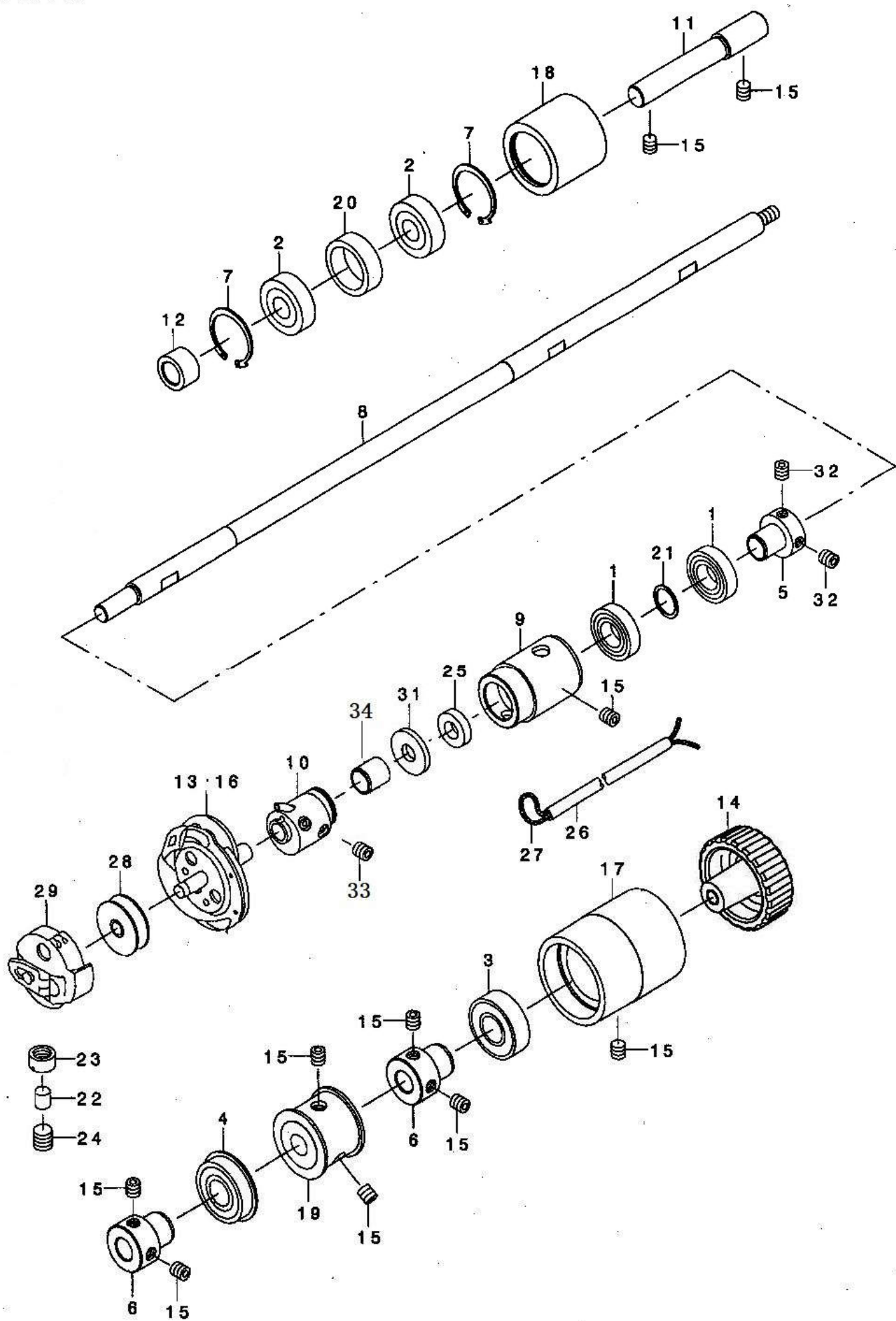
上轴部件



3、上轴部件/ Main shaft components				
序号	编号	名称	DESCRIPTION	数量
1				
2	挑线组件	轴承 698LB	BALL BEARING, ARDIAL 698LB	1
3	挑线组件	轴承 605LB	BALL BEARING, ARDIAL 605LB	1
4	挑线组件	挑线连杆	THREAD TAKE UP CRANK	1
5	挑线组件	轴承 608	BALL BEARING, ARDIAL 608	1
6	挑线组件	衬套	BUSH	1
7	挑线组件	过线套	THREAD PASS BUSH	1
8	挑线组件	挑线杆组件	LINK TAKE UP	1
9	挑线组件	挑线曲柄	NEEDLE BAR CRANK	1
10	挑线组件	针杆连杆组件	NEEDLE BAR CRANK ROD	1
11	挑线组件	螺钉 SM3. 57-10L	SCREW, SM3. 57-10L	1
12				
13	PF1790S0313	轴承6304Z	BALL BEARING, ARDIAL 6304Z	1
14	PF1790S0314	轴承 6204	BALL BEARING, ARDIAL 6204	1
15	挑线组件	滚针轴承	NEEDLE BEARING	2
16	挑线组件	封油垫片	BEARING SUPPORT	2
17	PF1790S0317	轴承固定套	BEARING HOLDER	1
18	PF1790S0318	绕线轮	BOBBIN WINDER DRIVING WHEEL	1
19	PF1790S0319	固定螺钉	COUNTER WEIGHT SCREW	1
20	PF1790S0320	针杆曲柄	COUNTER WEIGHT	1
21	PF1790S0321	传动连接块组件	COUPLING	1
22	电控组件	主轴伺服电机	AC SERVO MOTOR	1
23	PF1790S0323	上轴	MAIN SHAFT	1
24				
25	PF1790S0325	螺栓 M8X16	BOLT, SOCKET M8X16	1
26				
27	PF19001602	螺栓 M5X20	OLT, SOCKET M5X20	4
28				
29	挡圈组件	挡圈组件	THRUST COLLAR ASM	1
30	挑线组件	螺钉 M5X4	SET SCREW, SOCKET (FT) M5X4	2
31	挑线组件	紧圈	SET SCREW COLLAR	1
32	PF1790S0332	螺钉 M6X8	SET SCREW, SOCKET (FT) M6X8	6
33	PF1790S0333	上同步轮组件	SPROCKET A	1
34				
35				
36				
37				
38	挑线组件	挑线连杆轴	THREAD TAKE UP CTANK SHAFT	1
39	BF310164514	螺钉 M5X5	SCREW, M5X8	2
40	PF1790S0340	同步带 810-3GT-20	TIMING BELT 810-3GT-20	1
41	皮带张紧轮组件	皮带张紧轮组件	IDLER ASM	1
42	PF1790S0342	孔用挡圈C37	RETAINING RING, INTERNAL C37	2
43	PF1790S0343	轴位螺钉	HINGE SCREW	1
44	PF1790A0344	张力轮安装板	IDLER FIXED PLATE	1
45	PF1790S0345	张力轮	IDLER PULLEY	1
46	PF1790S0346	挡圈	INTERMEDIATE SPROCKET WASHER	1
47	PF1790S0347	螺母 M10	NUT M10	1
48				
49	PF1790S0349	螺栓 M10X42. 5	OLT, SOCKET M6X42. 5	1
50	PF1790S0350	轴承 6300Z	BALL BEARING, ARDIAL 6300Z	2
51	PF1790S0351	垫片	WASHER	1
52	PF1790S0352	螺钉 M6X14	BOLT, M6X14	1
53				
54				
55	PF1790S0355	润滑毡	NEEDLE BAR CRANK FELT	1
56				
57	PF1790S0332	螺钉 M6X6	SET SCREW, SOCKET (FT) M6X6	6
58	PF1790S0358	挑线杆组件	THREAD TAKE UP ASM	1
59				
60	PF1790S0360	塑料风扇	FAN	1
61	BF310167082	风扇螺钉	SCREW	3

4. HOOK DRIVING SHAFT COMPONENTS

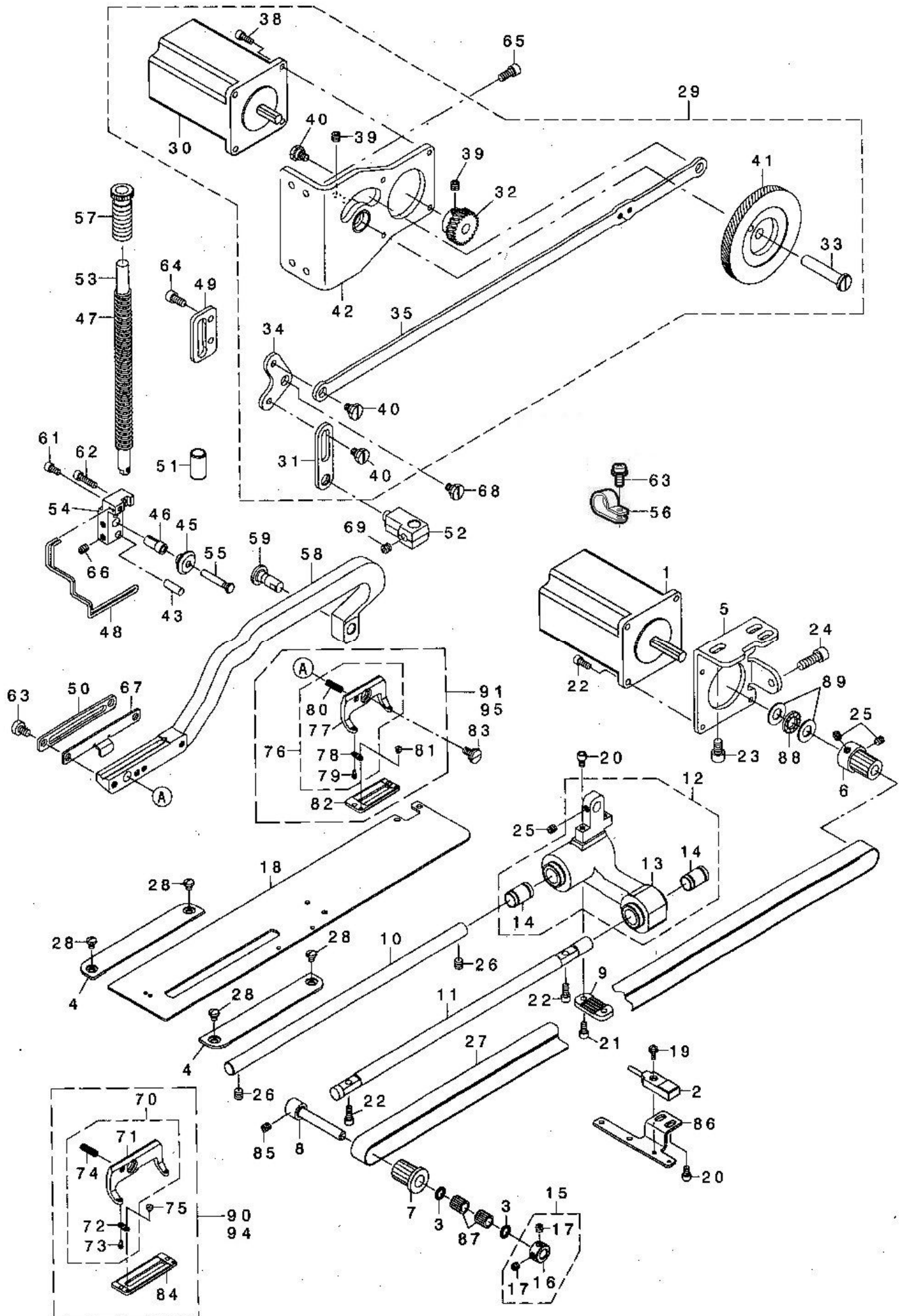
下轴部件



4、下轴部件/ Hook driving shaft components				
序号	编号	名称	DESCRIPTION	数量
1	PF1790S0401	轴承6901LB	BALL BEARING, ARDIAL 6901LB	1
2	PF1790S0402	轴承6000V	BALL BEARING, ARDIAL 6000V	1
3	PF1790S0403	轴承6202Z	BALL BEARING, ARDIAL 6202Z	1
4	PF1790S0404	轴承6202DV	BALL BEARING, ARDIAL 6202DV	1
5	PF1790S0405	轴承套	BALL BEARING BUSH	1
6	PF1790S0406	轴承套	BALL BEARING BUSH	2
7	PF1790S0407	孔用挡圈C27	RETAINING RING, INTERNAL C27	2
8	PF1790S0408	下轴	HOOK DRIVING SHAFT	1
9	PF1790S0409	下轴前轴套	HOOK DRIVING SHAFT METAL	1
10	PF1790S0410	旋梭连接套组件	HOOK SLEEVE ASM	1
11	PF1790S0411	中同步轮轴	INTERMEDIATE SPROCKET SHAFT	1
12	PF1790S0416	挡圈	INTERMEDIATE SPROCKET WASHER	1
13	PF1790S0413	旋梭(790)	HOOK COMPL	1
14	PF1790S0414	手轮	CROWN KNOB	1
15	BF140627	螺钉M6X6	SET SCREW, SOCKET (FT) M6X6	10
16		旋梭(791K)	HOOK COMPL(K)	1
17	PF1790S0417	下轴后轴套	BEARING SUPPORT	1
18	PF1790S0418	中同步轮	SPROCKET B	1
19	PF1790S0419	下同步轮组件	SPROCKET C	1
20	PF1790S0420	垫圈	INTERMEDIATE SPROCKET RING	1
21	PF1790S0421	垫圈	WASHER	2
22	PF1790S0422	调整杆	AD JUSTING SHAFT	1
23	PF1790S0423	调整螺母	AD JUSTING NUT	1
24	PF1790S0424	旋梭油量调节螺钉M8X8	SET SCREW, SOCKET (FT) M8X8	1
25	PF1790S0425	油毡	FELT	1
26		油管Φ4 (180MM)	TUBE	1
27	PF19000911	油线 (1M)	OIL WICK	1
28	PF7810310	梭芯	BOBBIN	1
29	PF1790S0429	梭壳	BOBBIN CASE ASM	1
30				
31	PF1790S0431	油毡	OIL FILTER	2
32	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	2
33	PF90008129	梭桶螺钉	SCREW	4
34	PF1790S0434	梭桶油毡	FELT	1

5. PRESSER & FEED COMPONENTS

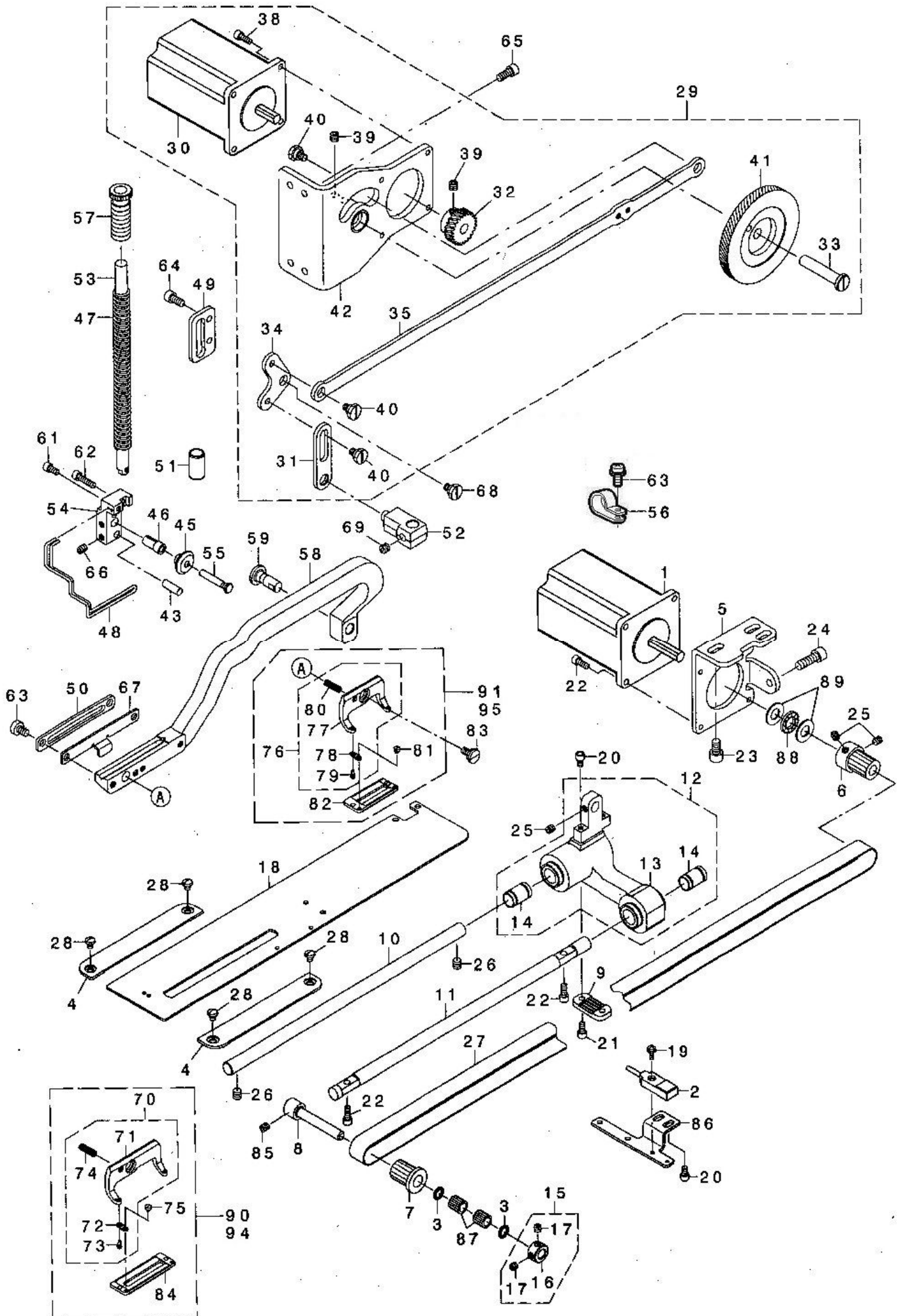
压脚·送料部件



5、压脚、送料部件/ Presser feed components				
序号	编号	名称	DESCRIPTION	数量
1	电控组件	送布马达	FEED MOTOR ASS' Y	1
2	电控组件	送布传感器	FEED SENSOR ASS' Y	1
3	PF1790S0503	封油垫片	BEARING SUPPORT	2
4	PF1790S0504	固定板	THROAT PLATE BASE COVER	2
5	PF1790S0505	送料步进电机固定架	MOTOR BRACKET	1
6	PF1790S0506	同步轮组件B	PULLEY B	1
7	PF1790S0507	同步轮组件C	PULLEY C	1
8	PF1790S0508	同步轮轴	SUPPORT SHAFT	1
9	PF1790S0509	固定板	TIMING BELT HOLDER	1
10	PF1790S0510	支架轴	FEED SHAFT	1
11	PF1790S0511	送布支架导向轴	FEED GUIDE SHAFT	1
12	送布支架组件	送布支架组件	FEED BASE ASM	1
13	PF1790S0513	送布支架	FEED BASE	1
14	PF1790S0514	送布支架轴承	SLIDE BEARING	2
15	挡圈组件	挡圈组件	THRUST COLLAR ASM	1
16	PF1790S0516	挡圈	SET SCREW COLLAR	1
17	PF130GE16	螺钉 9/64X10	SCREW, PAN M5X1	2
18	PF1790S0518	送料板	FEED PLATE	1
19	PF1900A0114	螺钉M3X6	SCREW, PAN (S/P WASHER) M3X10	2
20	PF1790S0114	螺栓 M4X6	OLT, SOCKET M4X6	4
21	PF1790S0522	螺栓M4X10	OLT, SOCKET M4X10	2
22	PF1790S0522	螺栓M4X10	OLT, SOCKET M4X12	4
23	PF1790S0136	螺栓M6X10	OLT, SOCKET M6X10	3
24	BF8894511	螺栓M6X25	OLT, SOCKET M6X25	1
25	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	3
26	BF140627	螺钉 M6X6	SET SCREW, SOCKET (FT) M6X6	2
27	PF1790S0527	同步带 708-3GT-15	TIMING BELT708-3GT-15	1
28	PF1790S0528	螺钉 M4X5	SCREW, PAN M4X5	4
29	抬压脚组件	抬压脚组件	ASSY PBL GEAR MODULE	1
30	电控组件	抬压脚步进电机	CLAMP MOTOR ASS' Y	1
31	PF1790S0531	压脚导向连接板	PBL FRONT LINK	1
32	PF1790S0532	压脚升降齿轮S	PBL GEAR S	1
33	PF1790S0533	齿轮轴	PBL GEAR SHAFT	1
34	PF1790S0534	压脚升降摆动板	PBL L LINK	1
35	PF1790S0535	压脚升降拉杆	PBL LONG ROD	1
36	1790A不用	传感器板	PBL SENOR PLATE	1
37	1790A不用	螺栓 M4X6	OLT, SOCKET M4X6	2
38	PF1790S0326	螺栓M4X12	OLT, SOCKET M4X12	4
39	PF1790S0539	螺钉 M6X5	SCREW, PAN M6X5	2
40	PF1790S0540	轴位螺钉 8	SHOULDER SCREW D8 H3. 2	4
41	PF1790S0541	压脚升降齿轮A组件	ASSY PBL GEARL	1
42	PF1790S0542	压脚电机安装板组件	ASSY PBL MOTOR BASE	1
43	PF1790S0543	压脚支架固定轴	PIN, SHORT	1
44	1790A不用	传感器	CLAMP SENSOR ASS' Y	1
45	PF1790S0545	滑轮	SLIDE ROLLER	1
46	PF1790S0546	衬套	COLLAR	1
47	PF1790S0547	压脚杆弹簧	PBL COIL SPRING	1
48	PF1790S0548	压护簧	PBL FINGER GUARD	1
49	PF1790S0549	压脚杆滑槽	PBL GUIDE	1
50	PF1790S0550	压脚前后送料导向板	PBL LIFTING PLATE	1
51	PF1790S0551	压脚杆套	PBL METAL	1
52	PF1790S0552	压脚杆升降支架	PBL POSITION BRACKET	1
53	PF1790S0553	压脚轴	PBL PRESSER BAR	1
54	PF1790S0554	滑轮支架	PBL POLLER BASE	1
55	PF1790S0555	滑轮轴	PBL ROLLER SHAFT	1
56				
57	PF1790S0557	弹簧调节螺母	PBL SPRING REGULATOR	1
58	PF1790S0558	压脚支架	PBL WORK CLAMP ARM	1
59	PF1790S0559	曲柄轴	PBL WORK CLAMP ARM SHAFT	1
60	1790A不用	螺钉M3X10	SCREW, PAN M3X10	1

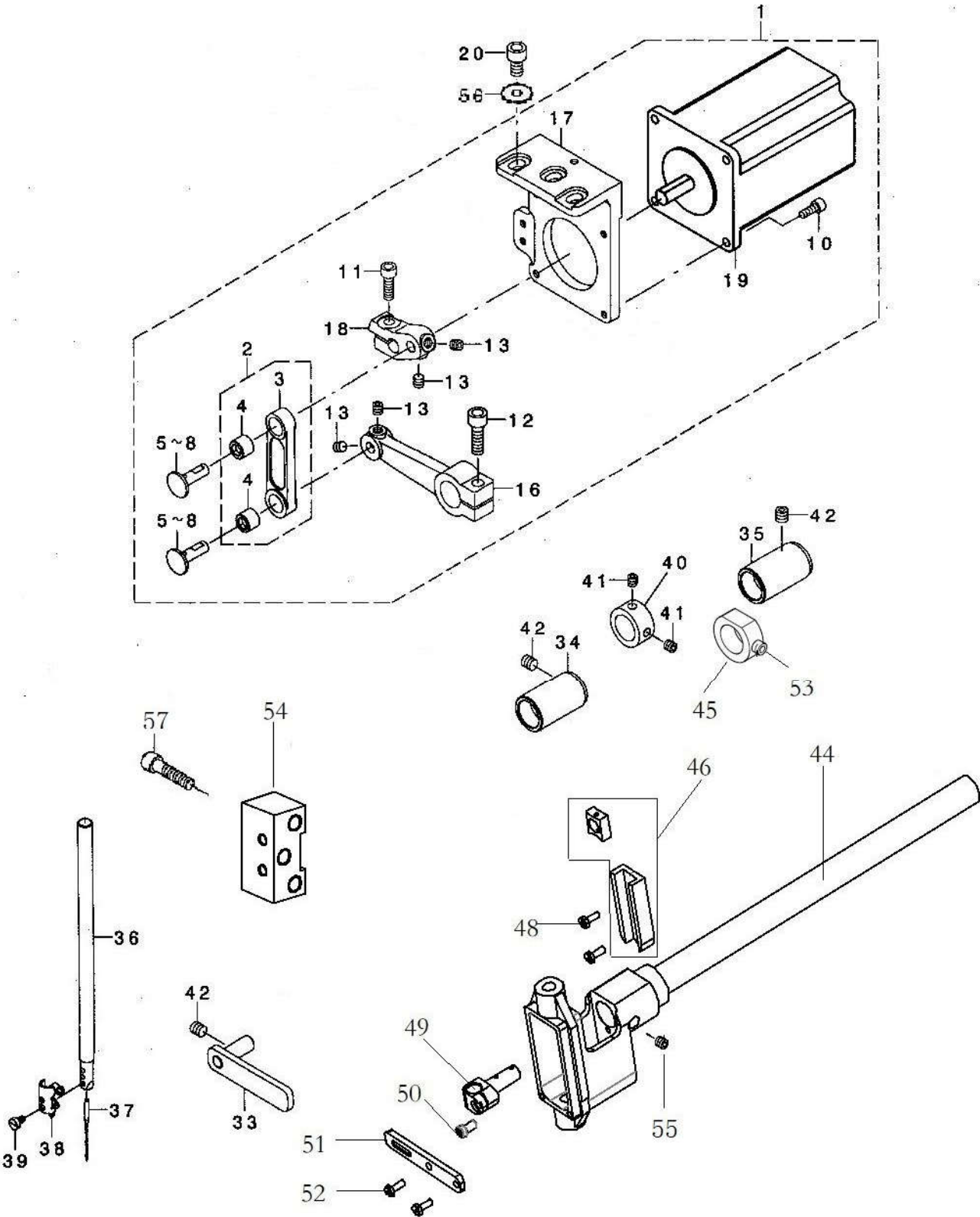
5. PRESSER & FEED COMPONENTS

压脚·送料部件



5、压脚、送料部件/ Presser feed components				
序号	编号	名称	DESCRIPTION	数量
61	PF1790S0312	螺栓M4X1	OLT, SOCKET M4X1	1
62	PF1790S0562	螺栓M4X16	OLT, SOCKET M4X16	1
63	PF1790S0563	螺钉 M5X8	SCREW, PAN M5X8	2
64	BF310161500	螺栓M5X10	OLT, SOCKET M5X10	2
65	PF1790S0565	螺栓M5X12	OLT, SOCKET M5X12	1
66	PF1790S0566	螺钉 M5X6	SCREW, PAN M5X6	1
67	PF1790S0567	剪线板	UTT CLOSE CAM B	1
68	PF1790S0510	轴位螺钉8	SHOULDER SCREW D8 H3. 2	1
69	BF140627	螺钉 M6X5	SCREW, PAN M6X5	1
70	压脚组件	压脚组件	WORK CLAMP CHECK HOLDER ASM(K)	1
71	压脚组件	压脚板座	WORK CLAMP CHECK HOLDER	1
72	压脚组件	压脚弹簧板	WORK CLAMP CHECK SPRING	2
73	压脚组件	压脚弹簧定位销	WORK CLAMP CHECK SPRING SET PI	2
74	压脚组件	压脚板座弹簧	WORK CLAMP CHECK HOLDER SPRING	1
75	压脚组件	螺钉 SM3/32” -56	SCREW, SM3/32” -56	2
76	压脚组件	压脚组件	WORK CLAMP CHECK HOLDER ASM(S)	1
77	压脚组件	压脚板座	PRESSER FOOT	1
78	压脚组件	压脚弹簧板	WORK CLAMP CHECK SPRING	2
79	压脚组件	压脚弹簧定位销	WORK CLAMP CHECK SPRING SET PI	2
80	压脚组件	压脚板座弹簧	WORK CLAMP CHECK HOLDER SPRING	1
81	压脚组件	螺钉 SM3/32” -56	SCREW, SM3/32” -56	2
82	压脚组件	压脚板	PRESSER(S)	1
83	PF7810425	压脚螺钉	HINGE SCREW D7.94 H2	1
84	压脚组件	压脚板	WORK CLAMP CHECK	1
85	PF1790S0312	螺钉 M4X5	SET SCREW, SOCKET M5X5	1
86	PF1790S0586	传感器定位板	SENSOR PLATE	1
87	PF1790S0587	滚针轴承	NEEDLE BEARING	2
88	PF1790S0588	单向推力球轴承	BEARING	1
89	PF1790S0589	垫片	WASHER	2
90	PF1790S0590	压脚(40mm)	WORK CLAMP CHECK HOLDER	1
91	PF1790S0591	压脚	WORK CLAMP CHECK HOLDER	1
92	PF1790S0592	支架轴套	UTT Y-DRIVE ROLLER	1
93	PF1790S0540	螺钉	SCREW	1

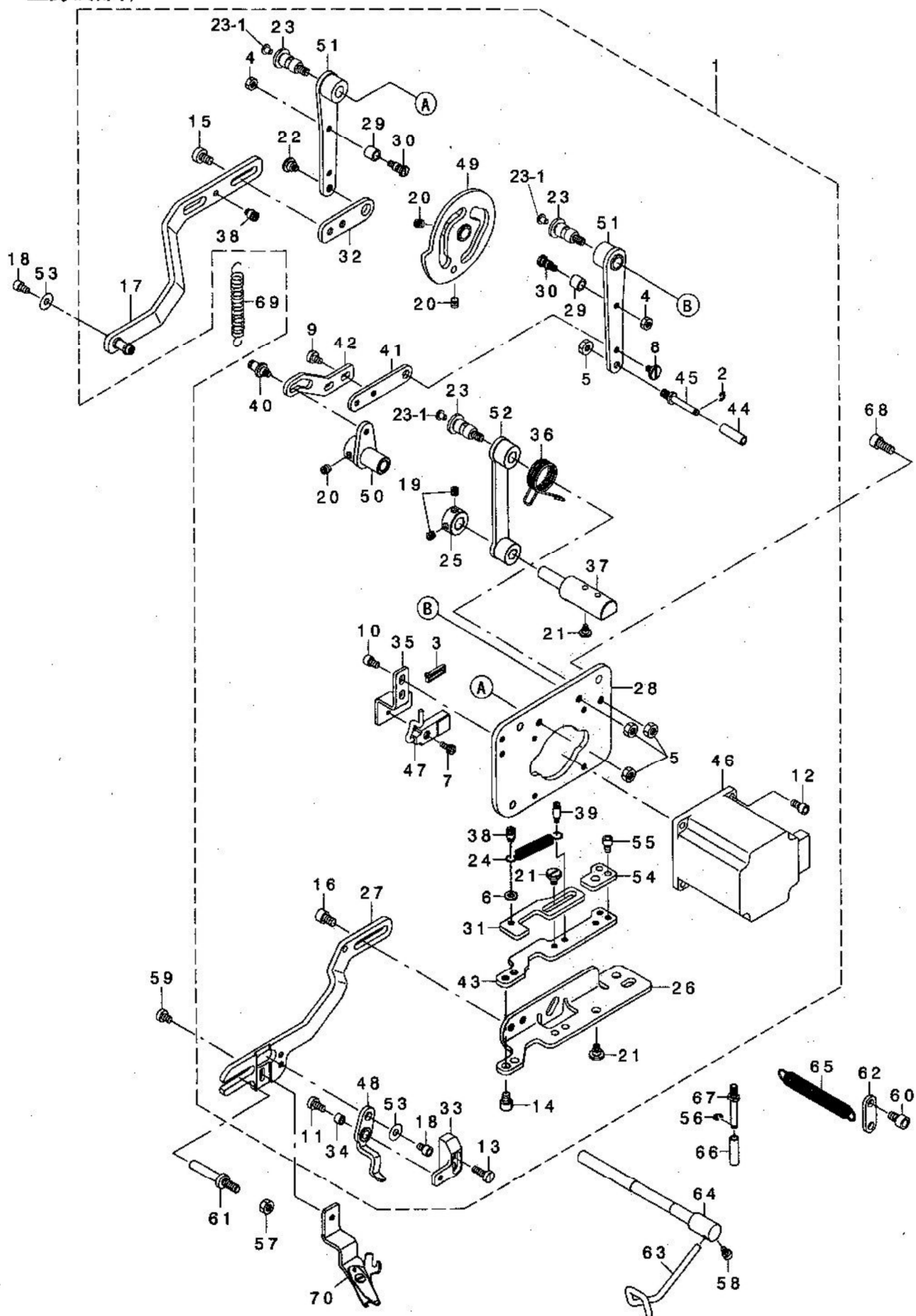
6. NEEDLE BAR ROCKING COMPONENTS
针杆摇动部件



6、针杆摇动部件 / Needle bar rocking components				
序号	编号	名称	DESCRIPTION	数量
1	摆轴驱动组件	摆轴驱动组件	ZIGZAG DRIVE FULL ASSY	1
2	PF1790S0602	摆轴连杆组件	ZIGZAG ROD ASM.	1
3	摆轴连杆组件	摆轴连杆	ZIGZAG ROD	1
4	摆轴连杆组件	轴套	SHAFT HOLDER LINK BUSH	2
5	PF1790S0605	连接轴 A	JUNCTION SHAFT A	2
6	PF1790S0606	连接轴 B	JUNCTION SHAFT B	2
7	PF1790S0607	连接轴 C	JUNCTION SHAFT C	2
8	PF1790S0608	连接轴 D	JUNCTION SHAFT D	2
9				
10	PF1790S0326	螺栓 M4X12	OLT, SOCKET M4X10	4
11	BF310161501	螺栓 M5X14	OLT, SOCKET M4X16	1
12	PF1790S0524	螺栓 M6X18	OLT, SOCKET M4X18	1
13	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	4
14				
15				
16	PF1790S0616	针杆摆动曲柄	ZIGZAG LEVER REAR	1
17	PF1790S0617	电机安装板	MOTOR BASE	1
18	PF1790S0618	电机连接曲柄	MOTOR LEVER	1
19	电控组件	针摆步进电机	NEEDLE SWING MOTOR ASS'Y	1
20	PF1790S0524	螺栓 M6X18	OLT, SOCKET M6X18	3
21	摆轴组件	摆轴组件	ZIGZAG LEVER SHAFT ASM.	1
22	摆轴组件	螺母 M5	NUT M5	1
23	PF1790S0623	摆轴	ZIGZAG LEVER SHAFT	1
24	摆轴组件	摆轴驱动轴	ZIGZAG STUD	1
25	PF1790S0625	针杆连接杆	NEEDLE BAR CORNNESTION	1
26	PF1790S0626	螺钉 M4X7	SCREW, PAN M4X7	1
27	PF1790S0627	针杆连杆	NEEDLE BAR ROD	1
28	PF1790S0628	针杆架滑块	SQUARE BLOCK	1
29	针杆架组件	针杆架组件	NEEDLE BAR FRAME ASSY	1
30	PF1790S0630	针杆架	NEEDLE BAR FRAME	1
31	PF1790S0631	针杆衬套	NEEDLE BAR METAL	2
32	PF1790S0632	针杆架连接轴	WUPPORT SHAFT	1
33	PF1790S0633	针杆架压板	FRAME SUPPORT PLATE ASM.	1
34	PF1790S0634	摆轴前套	BUSHING	1
35	PF1790S0635	摆轴后套	BUSHING REAR	1
36	PF1790S0636	针杆	NEEDLE BAR	1
37	PFDTDP511	机针 DPX5 #11J	NEEDLE DPX5 #11J	1
38	PF1790S0638	面线导向器	NEEDLE BAR BOBBIN THREAD GUIDE	1
39	PF1790S0639	螺钉 M3X5	SCREW, PAN M3X5	1
40	PF1790S0640	摆轴挡圈	THRUSR COLLAR D15 W11	1
41	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	2
42	BF140627	螺钉 M6X6	SET SCREW, SOCKET (FT) M6X6	4
43	BF310164541	螺钉 M6X8	SET SCREW, SOCKET (FT) M6X8	2
44	PF1790S0644	针摆轴	LEVER SHAFT	1
45	PFNA0408	挡圈	COLLAR	1
46	PFNA0412	滑块板 组件	SQUARE BLOCK GUIDE	1
47		滑块 组件	SQUARE BLOCK	1
48	BF310167082	螺钉	SCREW	2
49	PF1790S0649	针杆接头	NEEDLE BAR CORNNESTION	1
50	PF1790S0626	螺钉M4X7	SCREW	1
51	PF1790S0651	针杆导向板	GUIDE PLATE	1
52	BF310167082	螺钉	SCREW	2
53	BF310164547	螺钉	SCREW	1
54	PF1790S0654	导向安装块	GUIDE PLATE MOUNTING	1
55	PF1790S0432	螺钉 M5X5	SCREW	2
56	PF7811618	平垫圈	WASHER	3
57	PF1790S0328	螺栓 M6X25	OLT, SOCKET M6X25	3

7. NEEDLE THREAD TRIMMER COMPONENTS

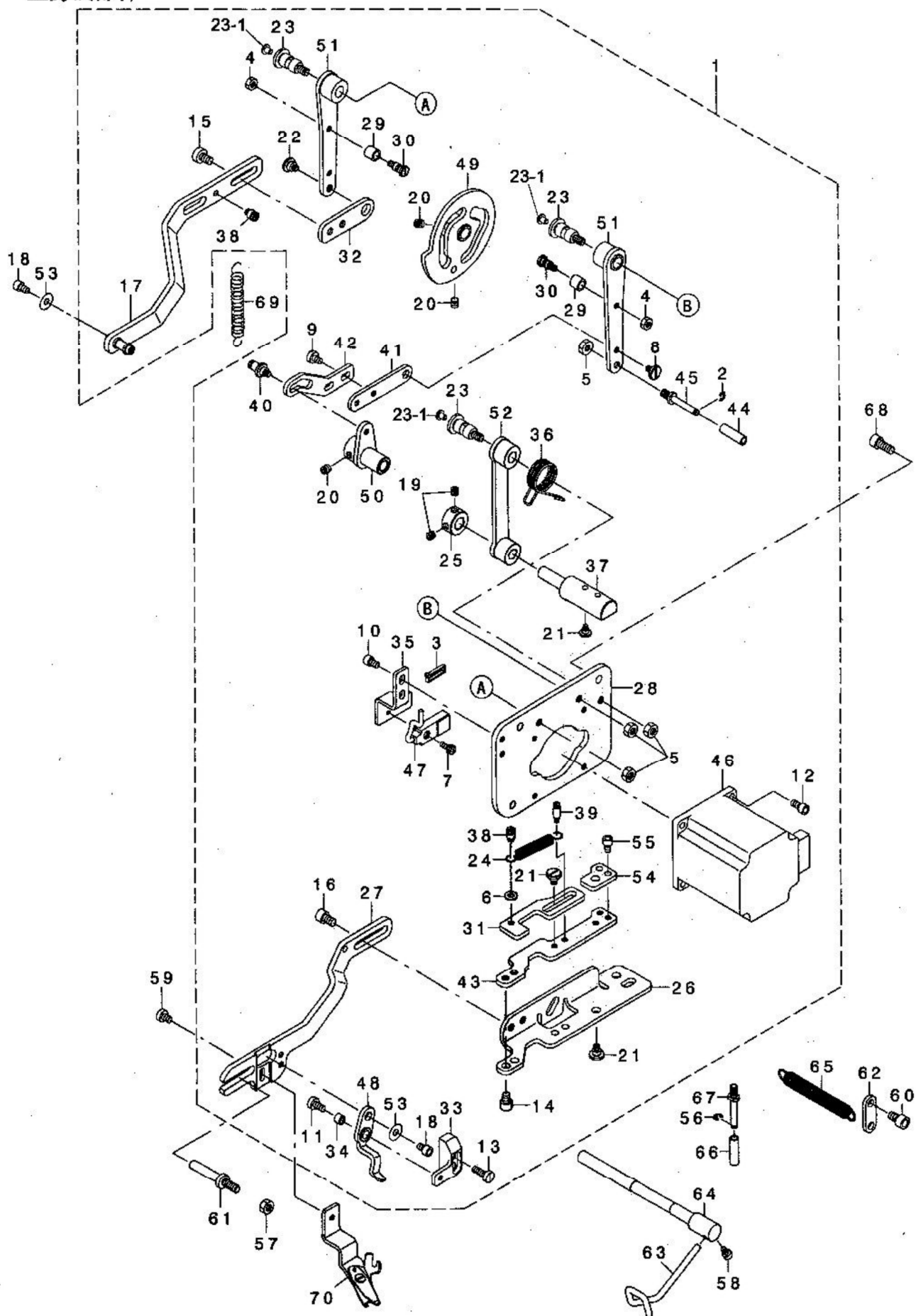
上剪线部件



7、上剪线部件/ Needle thread trimmer components				
序号	编号	名称	DESCRIPTION	数量
1	剪面线组件	剪面线组件	ASSY UTT MODULE	1
2	路桥	挡圈 E3	RETAINING RING, E3	1
3	尼龙	固定带	CABLE BAND	2
4	BF310161821	螺母 M4	NUT M4	2
5	PF1790S0622	螺母 M5	NUT M5	4
6	PF19000712	垫圈 4. 3X9X0. 8	WASHER PLAIN 4. 3X9X0. 8	1
7	PF1900A0144	螺钉 M3X6	SCREW, PAN M3X6	1
8	PF1790S0708	螺钉 M4X8	SCREW, PAN M4X8	1
9	PF1790S0709	螺钉 M4X6	SCREW, PAN M4X6	2
10	PF1790S0114	螺栓 M4X6	OLT, SOCKET M4X10	2
11	BF310167082	螺钉 M4X8	OLT, SOCKET M4X16	1
12	BF310161527	螺栓 M4X8	OLT, SOCKET M4X18	4
13	PF1790S0713	螺钉 M4X12	OLT, SOCKET M4X12	2
14	PF1790S0118	螺栓 M5X6	OLT, SOCKET M5X6	2
15	PF1790S0716	螺钉 M5X8	SCREW, PAN M5X8	2
16	PF1790S0716	螺栓 M5X8	OLT, SOCKET M5X8	2
17	PF1790S0717	开剪连杆组件	ASSY UTT RELEASE ARM	1
18	PF1790S0709	螺栓 M4X6	OLT, SOCKET M4X6	1
19	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	2
20	PF1790S0330	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	4
21	PF1790S0721	剪线导向板调节螺钉	SHOULDER SCREW D6 H3. 2	4
22	PF1790S0722	剪线连接板轴位螺钉 M5	SHOULDER SCREW D8 H4	1
23	PF1790S0723	垫圈	PLAIN WASHER	3
24	PF1790S0724	导向板弹簧	SPRING	1
25	PF1790S0725	紧圈	THRUST COLLAR D8 W9	1
26	PF1790S0726	上切线支撑臂A	UTT ARM A	1
27	PF1790S0727	上切线悬臂B	UTT ARM A	1
28	PF1790S0728	上切刀部件安装板	UTT BASE PLATE	1
29	PF1790S0729	上切线凸轮滚柱	UTT CAM ROLLER	2
30	PF1790S0823	上切线凸轮滚柱导向螺钉	UTT CAM ROLLER SHAFT	2
31	PF1790S0731	止动平板	UTT RATCH PLATE	1
32	PF1790S0732	上切线松线臂A	UTT RELEASE ARM A	1
33	PF1790S0733	松线座	UTT RELEASE LEVER BASE	1
34	PF1790S0734	轴	UTT Y-DRIVE SHAFT	1
35	PF1790S0735	上切线传感器安装板	UTT SENSOR BASE	1
36	PF1790S0736	上切线支架扭簧	UTT_SUPPORT_ARM_SPRING	1
37	PF1790S0737	上切线支承轴	UTT SUPPORT SHAFT	1
38	PF1790S0738	拉簧短螺钉	UTT SUSPENSION SCREW 4	2
39	PF1790S0739	拉簧长螺钉	UTT SUSPENSION SCREW 9	1
40	PF1790S0740	轴位连接螺钉	UTT SUSPENSION SHOULDER SCREW	1
41	PF1790S0741	上切线连接杆A	UTT THREAD PULLONG LINK A	1
42	PF1790S0742	上切线连接杆B	UTT THREAD PULLONG LINK B	1
43	PF1790S0743	上切线X板	UTT X-CAM	1
44	PF1790S0744	轴套	UTT Y-DRIVE ROLLER	1
45	PF1790S0745	轴	UTT Y-DRIVE SHAFT	1
46	电控组件	上切线电机	UT TRIM MOTOR ASS'Y	1
47	电控组件	上切线传感器	UT TRIM SENSOR ASS'Y	1
48	PF1790S0748	松线拨动杆组件	ASSY UTT RELEASE LEVER	1
49	PF1790S0749	上切线凸轮组件	ASSY UTT CAM	1
50	PF1790S0750	上切线连接臂组件	ASSY UTT THREAD PULLING ARM	1
51	PF1790S0751	上切线凸轮导向板组件	ASSY UTT CAM ARM	2
52	PF1790S0752	上切线支撑臂组件	ASSY UTT SUPPORT ARM	1
53	PF1790S0753	垫片	PLAIN WASHER 4. 3X12X1	1
54	PF1790S0754	支撑板弹簧	BUTTON SUPPORT LEVER SPRING	1
55	PF1790S0114	上切刀组件	ASSY UTT TRIMMER	2
56		挡圈	E-RING 3	1
57	PF1790S0622	螺母	NUT M5	1
58	PF1790S0114	螺钉	SCREW M4 L=6	1
59	PF1790S0114	切刀组件安装螺钉	SCREW M4 L=6	1
60	PF1790S0565	螺栓M5X12	SCREW M5 L=12	1

7. NEEDLE THREAD TRIMMER COMPONENTS

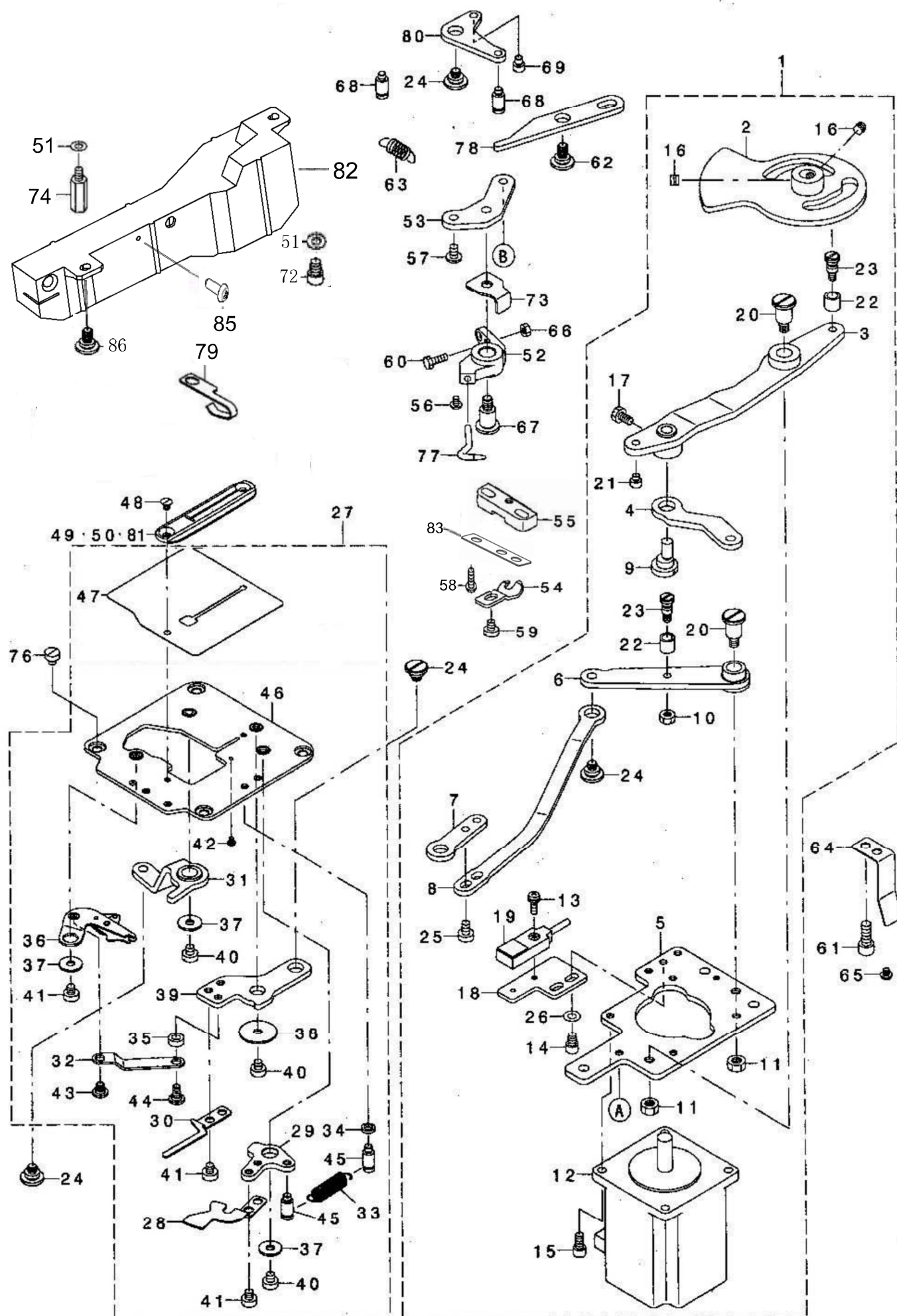
上剪线部件



7、上剪线部件/ Needle thread trimmer components				
序号	编号	名称	DESCRIPTION	数量
61	PF1790S0761	导向轴	UTT GUIDE SHAFT	1
62	PF1790S0762	弹簧吊钩板	UTT SUSPENSION PLATE	1
63	PF1790S0763	上切线拉线杆	UTT THREAD PULLING LEVER	1
64	PF1790S0764	拉线轴	UTT THREAD PULLING SHAFT	1
65	PF1790S0765	上切线拉簧	UTT TRIMMER CLOSE SPRING	1
66	PF1790S0744	轴套	UTT Y-DRIVE ROLLER	1
67	PF1790S0745	剪刀控制轴	UTT Y-DRIVE SHAFT	1
68	PF1790S0565	螺栓M5X12	OLT, SOCKET M5X12	3
69	PF1790S0769	缓线钩复位弹簧	BUTTON SUPPORT LEVER SPRING	1
70	PF1790S0770	上剪线刀组件	ASSY UTT TRIMMER	1
71	PF1790S0330	螺钉 M5X1	SET SCREW, SOCKET (FT) M5X1	2

8. BOBBIN THREAD TRIMMER COMPONENTS

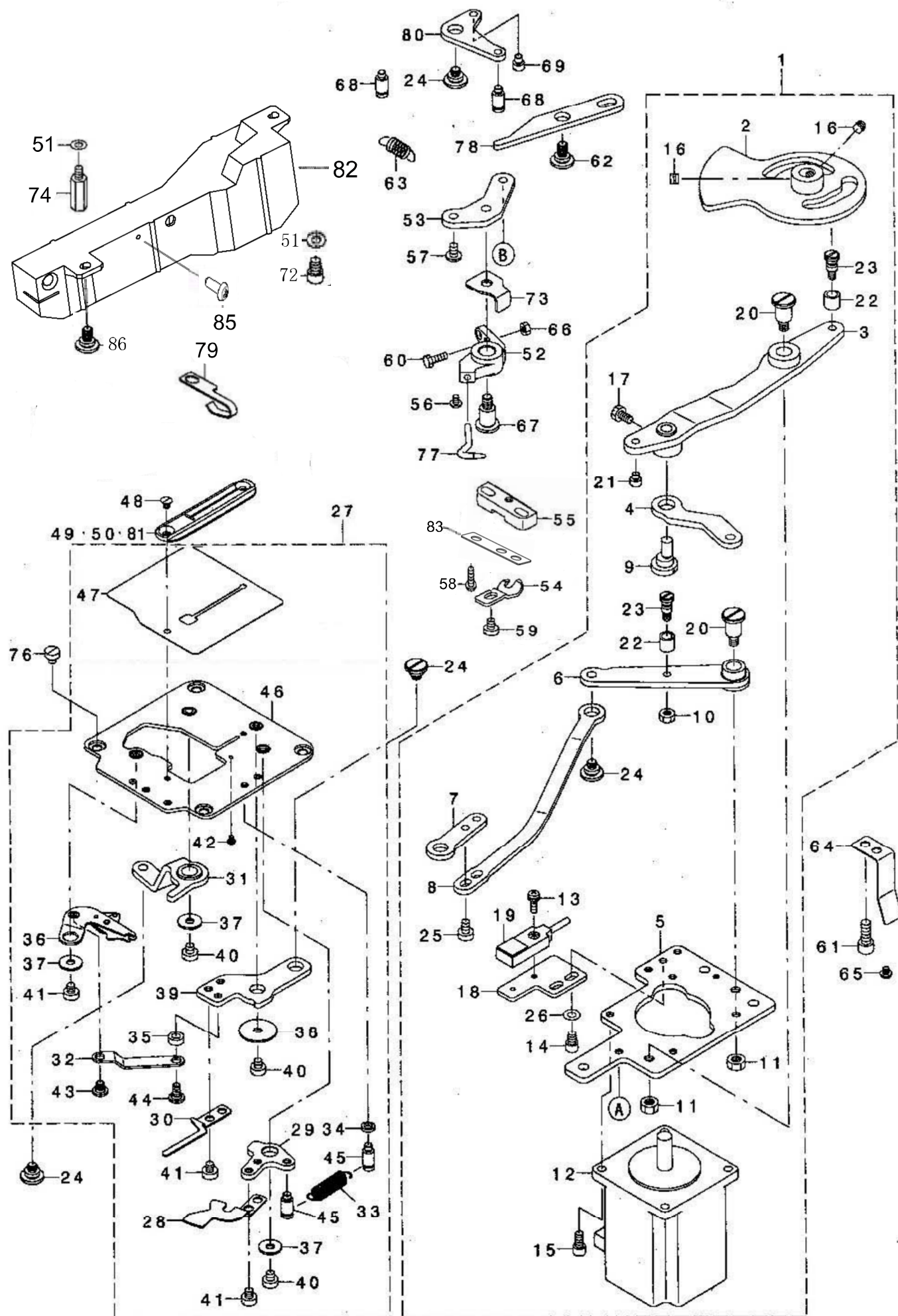
下剪线部件



8、下剪线部件/ Bobbin thread trimmer components				
序号	编号	名称	DESCRIPTION	数量
1	剪底线组件	剪底线组件	BTT DRIVE UNIT	1
2	PF1790S0802	剪底线凸轮组件	ASSY BTT DRIVE CAM	1
3	PF1790S0803	剪底线连杆组件	ASSY BTT DRIVE LEVER	1
4	PF1790S0804	剪底线连杆	BTT DRIVE LINK	1
5	PF1790S0805	底线电机安装板	BTT DRIVE UNIT BASE	1
6	PF1790S0806	剪底线导向曲柄组件	ASSY BTT RELEASE LEVER	1
7	PF1790S0807	剪刀调节板	BTT RELEASE LINK F	1
8	PF1790S0808	剪底线导向曲柄连杆	BTT RELEASE LINK R	1
9	PF1790S0809	偏心轴销	LINK ROD	1
10	BF310164821	螺母 M4	NUT M4	3
11	PF1790S0622	螺母 M5	NUT M5	2
12	电控组件	剪底线步进电机	LT TRIM MOTOR ASS' Y	1
13	PF1900A0111	螺钉 M3X6	SCREW, PAN M3X10	1
14	PF1790S0114	螺栓 M4X6	OLT, SOCKET M4X6	2
15	BF310164527	螺栓 M4X8	OLT, SOCKET M4X8	4
16	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	2
17	PF1790S0938	螺栓 M4X7	OLT, SOCKET M4X7	1
18	PF1790S0818	传感器安装板	SENSOR FITTING PLATE BT	1
19	电控组件	传感器	LT TRIM SENSOR ASS' Y	1
20	PF1790S0820	轴位螺钉	SHOULDER SCREW D8 H10	2
21	PF1790S0821	止动销	STOPPER PIN	1
22	PF1790S0729	滚柱	UTTCAM ROLLER	2
23	PF1790S0823	滚子连接销	UTTCAM ROLLER SHAFT	2
24	PF1790S0821	轴位螺钉	SHOULDER SCREW D8 H2. 9	2
25	PF1790S0709	螺钉 M4X6	SCREW, PAN M4X6	2
26		垫圈 4. 3X9X0. 8	WAOHER PLAIN 4.3X9X0. 8	2
27	PF1790S0827	针板组件	THROAT PLATE BASE UNIT	1
28	针板组件	剪线器压板	BT CLAMP B	1
29	针板组件	固定板	BT CLAMP LEVER	1
30	针板组件	底线导线器	BT PULLER B	1
31	针板组件	剪线控制板组件	ASSY BT RELEASE ARM	1
32	针板组件	传动连接杆	BT TRIMMER LINK	1
33	针板组件	弹簧	CLAMP SPRING	1
34	针板组件	垫圈	WASHER	1
35	针板组件	垫圈	WASHER	1
36	针板组件	下剪线刀组件	BT TRIMMER	1
37	针板组件	垫圈 4. 3X12X1	WAOHER PLAIN 4.3X12X1	3
38	针板组件	垫圈 4. 5X20X1	WAOHER PLAIN 4.5X20X1	1
39	针板组件	剪底线传动板	BTT LEVER	1
40	针板组件	螺钉 M4X1	SCREW, PAN M4X1	3
41	针板组件	螺钉 M4X1	SCREW, PAN M4X1	5
42	针板组件	轴位螺钉	SHOULDER SCREW	1
43	针板组件	轴位螺钉	SHOULDER SCREW D5 H1.6	1
44	针板组件	轴位螺钉	SHOULDER SCREW D5 H1.6	1
45	PF1790S0868	挂簧螺钉	SHSPENSION SCREW	2
46	针板组件	剪线组件安装板	ASSY THROAT PLATE BASE	1
47	针板组件	防油板	OIL SHIELD	1
48	针板组件	螺钉 M3X4	SCREW, PAN M4X4	2
49	针板组件	针板(S5)	THROAT PLATE	1
50	PF1790S0850A	针板(K5)针织	THROAT PLATE	
51	PF1790S0851	平垫圈M1	WAOHER PLAIN M1	2
52	PF1790S0852	下挡线器座	PICKER BASE	1
53	PF1790S0853	下挡线器连接板	PICDER BASE FITTING PLATE	1
54	PF1790S0854	旋梭定位钩	STOPPER A	1
55	PF1790S0855	定位钩安装板	BOBBIN CASE POSITIONING PLATEE	1
56	PF1790S0639	螺钉 M3X5	SCREW, PAN M3X4	1
57	PF1790S0709	螺钉 M4X6	SCREW, PAN M4X6	1
58	PF1790S0858	螺钉 M4X10	SCREW, PAN M4X10	2
59	PF1790S0709	螺钉 M4X6	SCREW, PAN M4X6	1
60	BF310167022	螺栓 M4X12	OLT, SOCKET M4X12	1

8. BOBBIN THREAD TRIMMER COMPONENTS

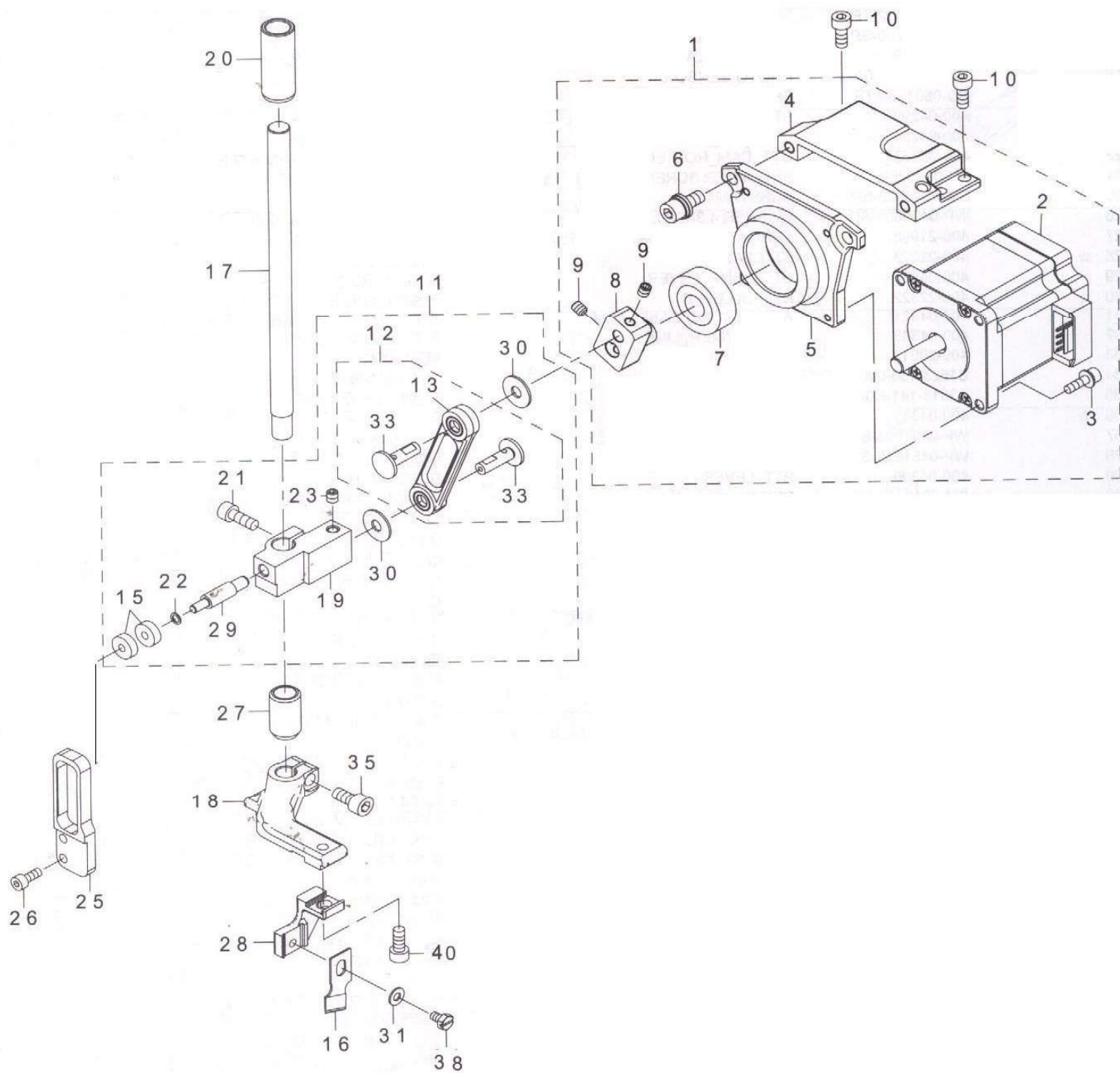
下剪线部件



8、下剪线部件/ Bobbin thread trimmer components				
序号	编号	名称	DESCRIPTION	数量
61	BF310161500	螺栓M5X10	OLT, SOCKET M5X8	3
62	PF1790S0824	轴位螺钉	SHOULDER SCREW D8 H2. 9	1
63	PF1790S0863	弹簧	PICKER SPRING	1
64	PF1790S0864	安全开关板	SAFETY SWITCH PRESSING PLATE	1
65	PF1790S0856	螺钉 M3X3	SCREW, PAN M3X3	1
66	BF310161821	螺母 M1	NUT M1	1
67	PF1790S0820	轴位螺钉	SHOULDER SCREW D8 H10	1
68	PF1790S0868	挂簧螺钉	SUSPENSION SCREW	2
69	PF1790S0821	止动销	STOPPER PIN	1
70				
71				
72	PF1790S0709	螺钉 M4X6	SCREW, PAN (S/P WASHER) M4X8	1
73	PF1790S0873	止动板	PICKER BASE STOPPER	1
74	PF1790S0874	螺钉	PARTS	1
75	PF1790S0119	螺钉	STUD	1
76	BF310167082	螺钉 M4X8	SCREW, PAN M4X4	4
77	PF1790S0877	下挡线器	PICKER	1
78	PF1790S0878	下挡线传动杆	PICKER ACTUATING LEVER	1
79	PF1790S0113	润滑油管固定片	LUBRICATING OIL WICK STOPPER	1
80	PF1790S0880	下挡线传动板	PICKER ACTUATING L LINK	1
81	针板组件	针板 (1790G)	THROAT PLATE (1790G)	1
82	PF1790S0882	一体油盒	WASHER PLAIN 4.3X9X0. 8	1
83	PF1790S0883	旋梭定位勾座垫片	WASHER	1
84		垫圈 4. 3X9X0. 8	WASHER	6
85	自攻螺钉	自攻螺钉	SCREW	1
86	PF1790S0708	轴位螺钉	SCREW	1

9. CLOTH CUTTING KNIFE COMPONENTS

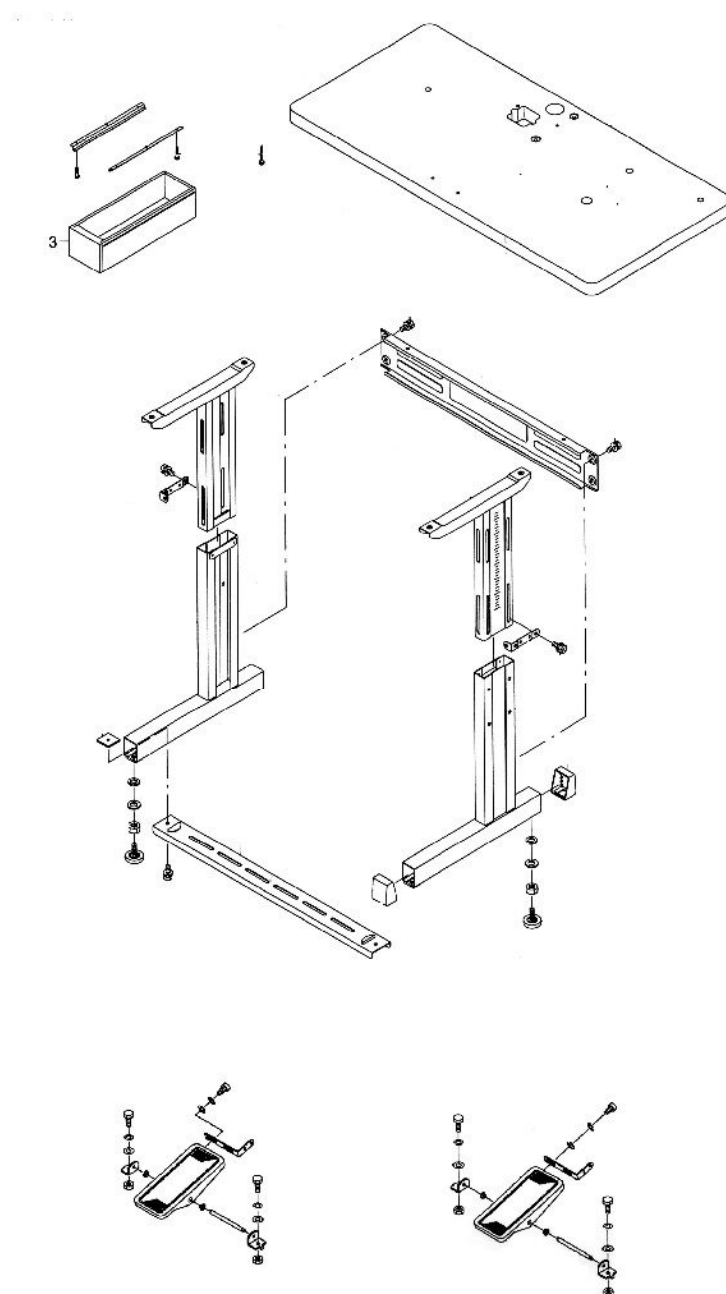
切刀部件



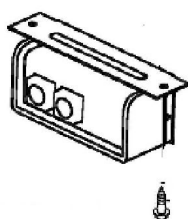
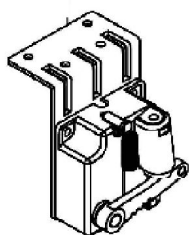
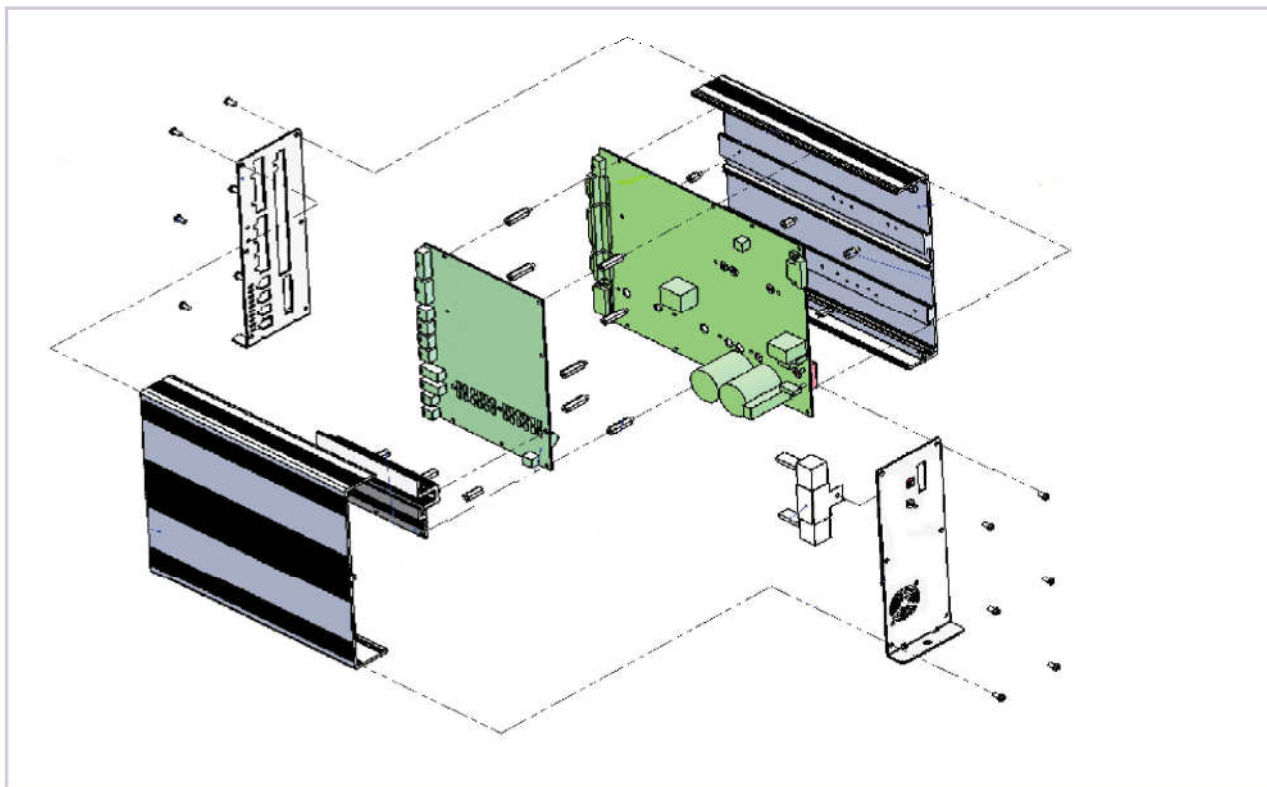
9、切刀部件/ Cloth cutting knife components				
序号	编号	名称	DESCRIPTION	数量
1	切布电机组件	切布电机组件	CLOTH CUT MOTOR ASSY	1
2	电机	切布电机	CLOTH CUT MOTOR ASSY	1
3	PF1790S0326	螺栓M4X12	SCREW	4
4	PF1790A0904	电机座A	MOTOR_BASE_A	1
5	PF1790A0905	电机座B	MOTOR_BASE_B	1
6	PF1790S0136	螺栓M6X10	BOLT	2
7	PFM90521	轴承6201DDU (60050465)	BEARING	1
8	PF1790A0908	切刀驱动块	KNIFE_DRIVING_BLOCK	1
9	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	3
10	PF1790S0565	紧定螺钉 M5X0.8 L=12	SCREW M5X0.8 L=12	4
11	切布驱动组件	切布驱动组件	KNIFE_DRIVING_ASSY	1
12	切布驱动连杆总组件	切布驱动连杆总组件	KNIFE_DRIVING_LINK_ASSY	1
13	PF1790A0913	切布驱动连杆组件	KNIFE_DRIVING_LINK_COMBINATION	1
14				
15	PF1790A0915	轴承	BEARING	2
16	PF7810921	刀片1/2"	KNIFE 1/2	1
17	PF1790S0917	切刀轴	KNIFE BAR	1
18	PF1790S0918	切刀杆座	KNIFE BAR BASE	1
19	PF1790A0919	切刀杆座	KNIFE_BAR_BRACKET	1
20	PF1790S0920	切刀杆上衬套	KNIFE_BAR_BUSH	1
21	PF19001602	螺钉 M5X20	SCREW M5X0.8 L=14	1
22				
23	PF1790S0432	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	1
24				
25	PF1790A0925	切刀导向板	SUPPORT_GUIDE	1
26	PF1790S0522	螺钉 M4 L=10	SCREW M4 L=10	2
27	PF1790S0927	切刀杆下衬套	KNIFE_BAR_LOWER_BUSHING	1
28	PF1790S0928	切刀安装座	KNIFE FITTING BASE	1
29	PF1790A0929	支撑杆	SUPPORT_SHAFT	1
30	PF1790S0356	垫圈	THRUST WASHER	2
31	PF1790S0931	垫圈 M4	WASHER M4	1
32				
33	PF1790S0605	连接轴	P=JUNCTION SHAFT SELECTIVE	2
34				
35	PF1790S0935	螺钉 M6 L=12	SCREW M6 L=12	1
38	PF1790S0938	螺钉M4X6	HEXAGONAL BOLT	1
39				
40	PF1790S0565	螺钉 M5X0.8 L=14	SCREW M5X0.8 L=14	1

10. TABLE COMPONENTS

台板部件

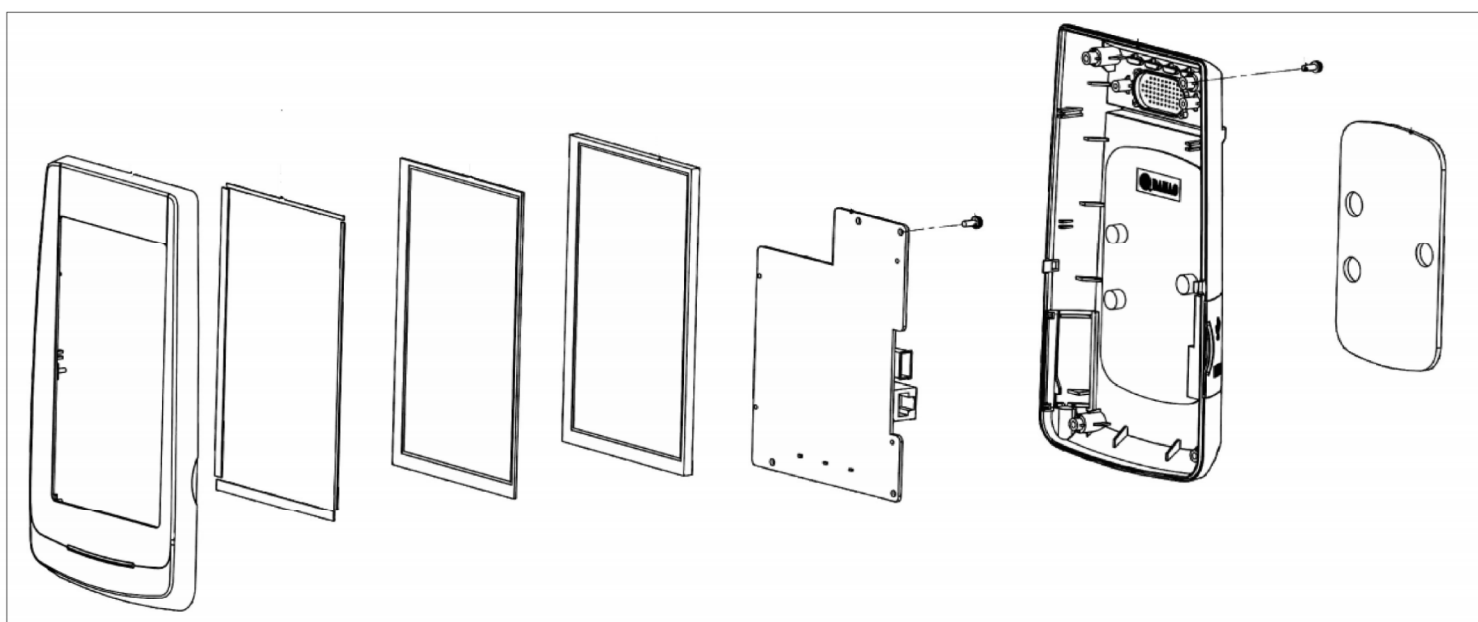
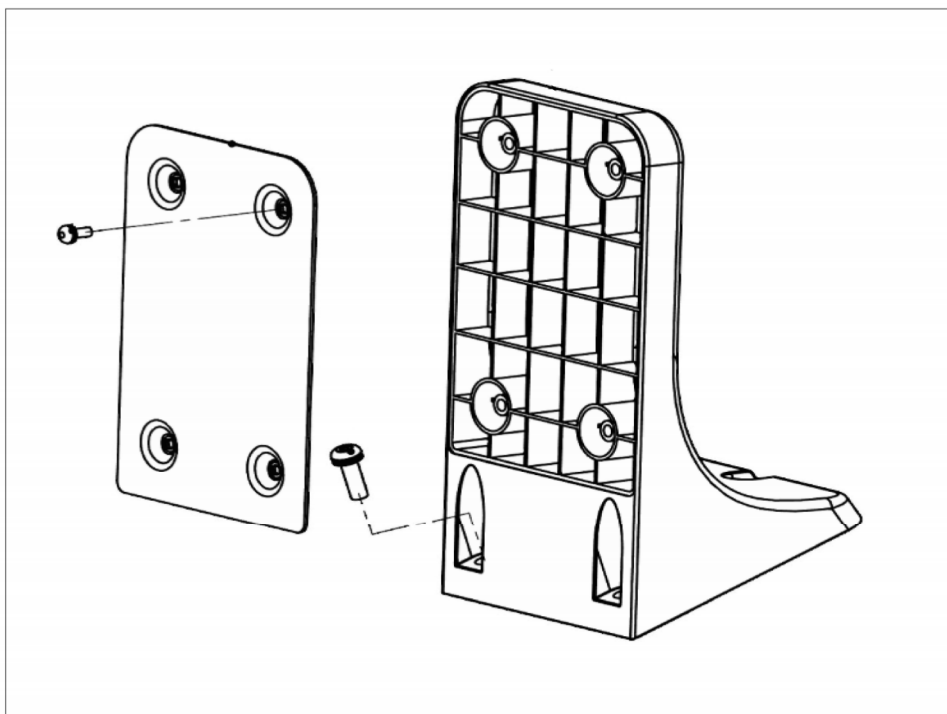


11.CONTROL BOX COMPONENTS 电控箱部件

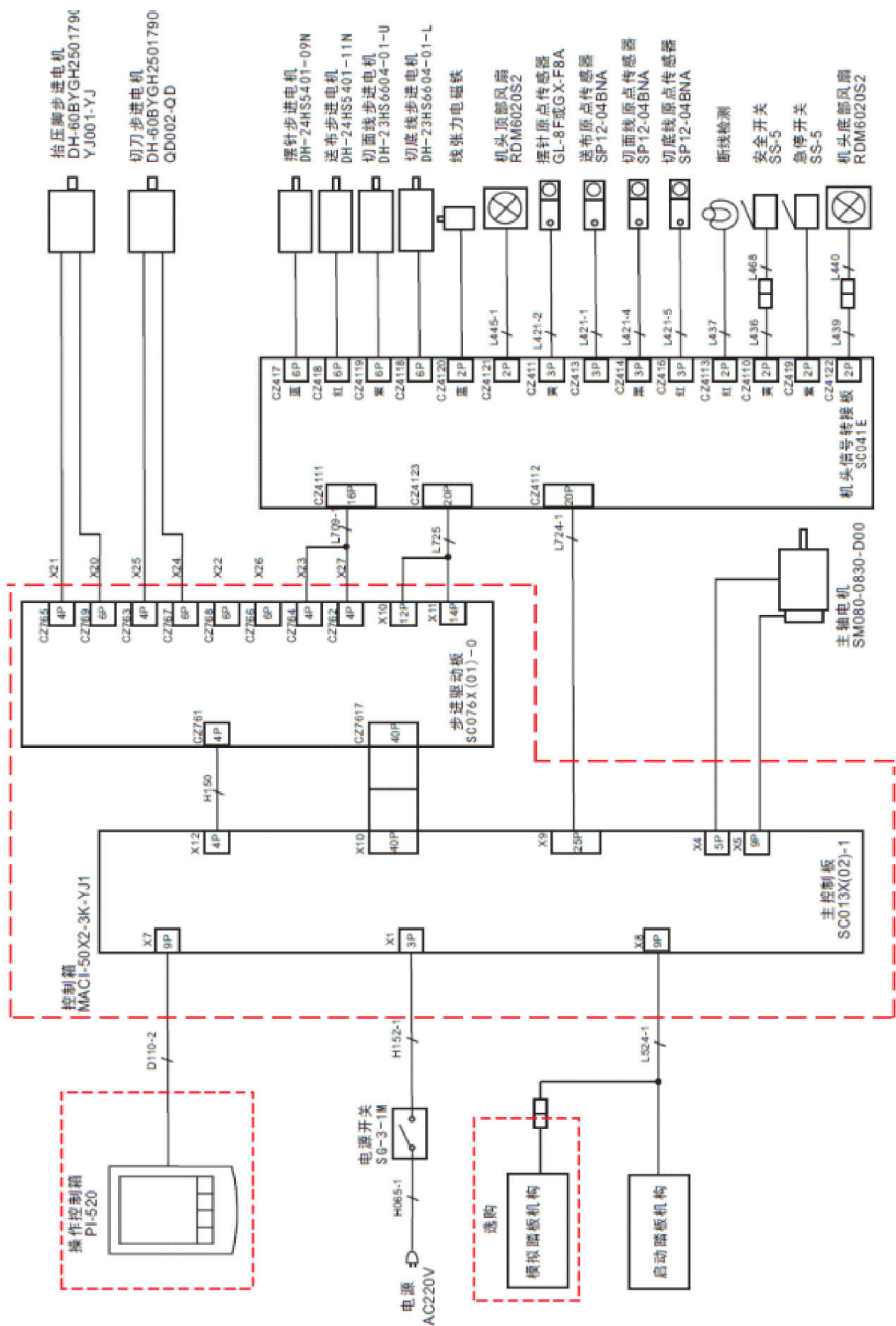


12. OPERATION BOX COMPONENTS

操作面板部件

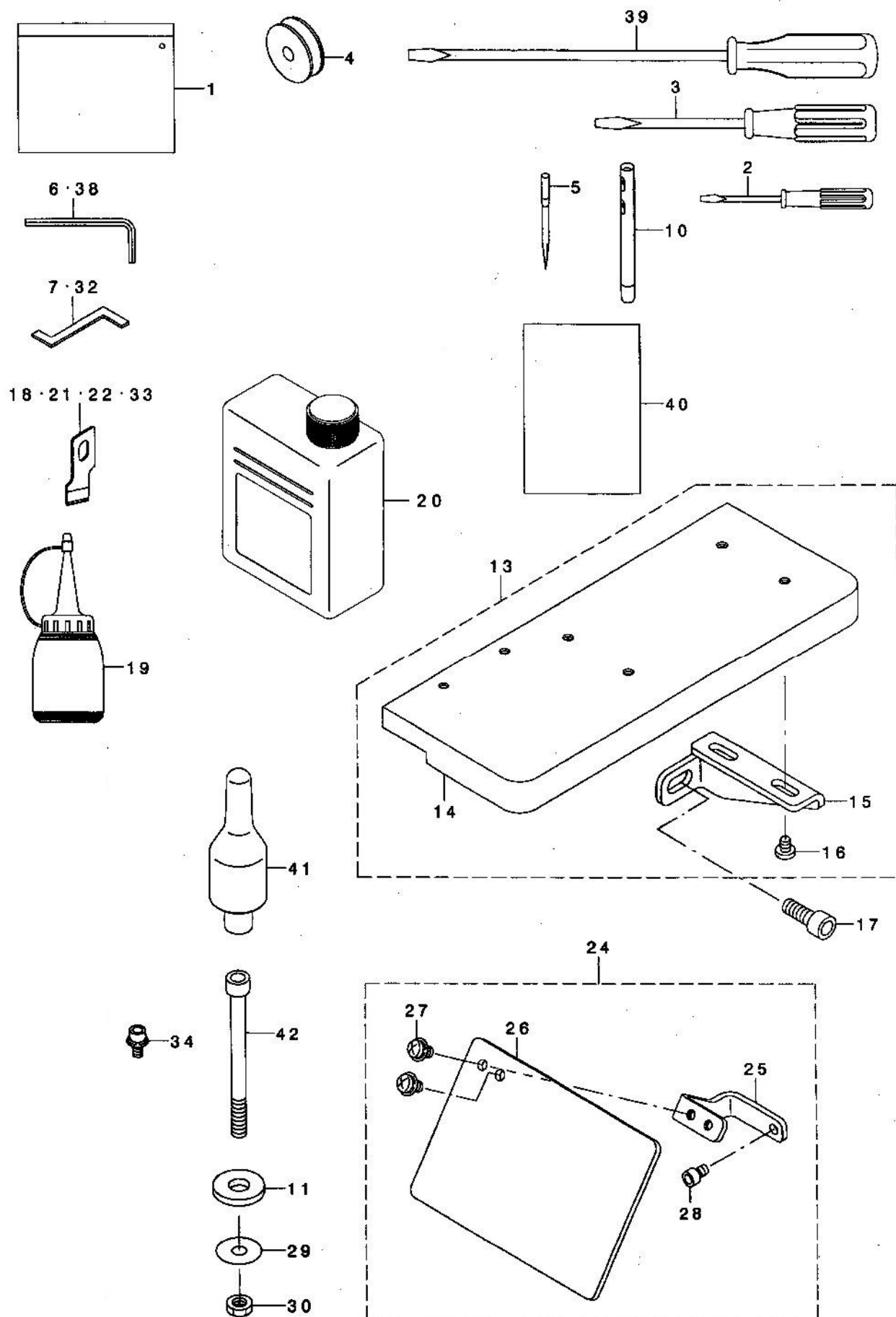


13.SYSTEM BLOCK DIAGRAM
系统框图



14. ACCESSORIE COMPONENTS

附件



I1、附件/ Accessories				
序号	编号	名称	DESCRIPTION	数量
1	PF1790S1401	机头罩	ACCESSORIE BAG	1
2	PF55501018	一字螺丝刀(小)	SCREW DRIVER, SMALL	1
3	PF68425Z103	一字螺丝刀(中)	SCREW DRIVER, MIDDLE	1
4	PF7810310	梭芯	BOBBIN	3
5	PFDTDP511	机针#11	NEEDLE DPX5 #11	1
6	PF1790S1507	内六角扳手	HEXAGONAL WRENCH, 2	1
7		定时调节钩	HOOK TIMING GAUGE, K	1
8				
9				
10	PF5550H335	过线轴	THREAD GUIDE BAR	1
11	辅助桌板组件	垫圈	RUBBER CUSHION (B)	4
12		拉杆组件	CONNECTING ROD COMPL.	
13		辅助桌板组件	AUXILIARY TABLE ASM.	1
14		辅助桌板	AUXILIARY TABLE	1
15		托架	INSTALLING PLATE	2
16	PF7810831	螺钉 SM11/61" -10	SCREW, PAN SM11/61" -10	4
17	PF1790S0935	螺栓M6X10	OLT, SOCKET M4X10	2
18	PF78122308	切刀1"	KNIFE 1 "	1
19	PF61501105	油壶组件	OILER ASSY	1
20	PF68425Z134	油罐组件	OIL TANK ASSY	1
21	PF7811935	切刀5/8"	KNIFE 5/8"	1
22	PF7810921	切刀1/2"	KNIFE 1/2"	1
23				
24	护眼板组件	护眼板组件	ASSY SAFETY PLATE B	1
25	PF1790S0120	护眼板托架	SAFETY PLATE BESE	1
26	PF1900150102	护眼板	SAFETY PLATE	1
27	PF1790S0120	螺钉(带垫圈) M4X8	SCREW, PAN (S/P WASHER) M4X8	2
28	PF1790S0114	螺栓 M4X6	OLT, SOCKET M4X6	1
29		垫圈 6.1X18. 5X2	WAHER PLAIN 6.1X18. 5X2	4
30	PF1790S0153	螺母M6	NUT M6	4
31				
32				
33	PF7811932	切刀3/8"	KNIFE 3/8"	1
34	PF1790S0120	螺栓	BOLT	1
35				
36				
37				
38				
39	PF68425Z104	一字螺丝刀(大)	SCREW DRIVER, LARGE	1
40		说明书	INSTRUCTION MANUAL	
41	PF19000122	机头撑杆	HEAD REST	1
42	PF19000118	螺栓 M6X70	HEXAGON BOLT	4

15. THREAD STAND COMPONENTS

线架部件

